SBE 37-SIP-IDO MicroCAT

Conductivity, Temperature, (optional) Pressure, and Dissolved Oxygen Sensor

with RS-232 Interface and Integral Pump

For most applications, deploy in orientation shown (connector end down) for proper operation

Shown with titanium housing and optional mounting clamps; ShallowCAT plastic housing available

User's Manual

CE

Limited Liability Statement

Extreme care should be exercised when using or servicing this equipment. It should be used or serviced only by personnel with knowledge of and training in the use and maintenance of oceanographic electronic equipment.

SEA-BIRD ELECTRONICS, INC. disclaims all product liability risks arising from the use or servicing of this system. SEA-BIRD ELECTRONICS, INC. has no way of controlling the use of this equipment or of choosing the personnel to operate it, and therefore cannot take steps to comply with laws pertaining to product liability, including laws which impose a duty to warn the user of any dangers involved in operating this equipment. Therefore, acceptance of this system by the customer shall be conclusively deemed to include a covenant by the customer to defend, indemnify, and hold SEA-BIRD ELECTRONICS, INC. harmless from all product liability claims arising from the use or servicing of this system.

Declaration of Conformity

Sea-Bird Electronics, Inc.
13431 NE 20th Street, Bellevue, WA 98005 USA

DECLARATION OF CONFORMITY

Manufacturer's Name: **Sea-Bird Electronics**
Manufacturer's Address: 13431 NE 20th Street
                                Bellevue, WA 98005, USA

The Authorized Representative located within the Community is:
                                OTT MESSTECHNIK GmbH & Co.KG
                                P.O.Box: 2140 / 87411 Kempten / Germany
                                Ludwigstrasse 16 / 87437 Kempten
                                Internet: http://www.ott.com
                                Phone: +49 831 5617 – 100
                                Fax: +49 831 5617 - 209

Device Description: Various Data Acquisition Devices and Sensors

Model Numbers:

3S	3F	3plus	4C	4M	5T	5P	5M	7
8	9plus	11plus	14	16plus V2	16plus-IM V2		17plus V2	18
19plus V2	21	25plus	26plus	27	29	32	32C	32SC
33	35	35RT	36	37-IMP	37-IM	37-SMP	37-SM	37-SIP
37-SI	38	39	39-IM	39plus	41	41CP	43	43F
44	45	49	50	52-MP	53BPR	54	55	56
63	SIM	ICC	IMM	PDIM	AFM	90488	90204	90402
90504	Glider Payload CTD	NiMH Battery Charger and Battery Pack						

Applicable EU Directives: Machinery Directive 98 / 37 /EC
                                EMC Directive 2004 / 108 /EC
                                Low Voltage Directive (73 / 23 /EEC) as amended by (93 / 68 /EEC)

Applicable Harmonized Standards:
                                EN 61326-1:2006 Class A Electrical Equipment for Measurement,
                                Control, and Laboratory Use, EMC Requirement – Part 1: General
                                Requirements
                                (EN 55011:2007 Group 1, Class A)

                                EN 61010-1:2001, Safety Requirements for Electrical Equipments for
                                Measurement, Control, and Laboratory Use – Part 1: General
                                Requirements

Declaration based upon compliance to the Essential Requirements and Letter of Opinion from
CKC Certification Services, LLC., Notified Body 0976

I, the undersigned, hereby declare that the equipment specified above conforms to the above
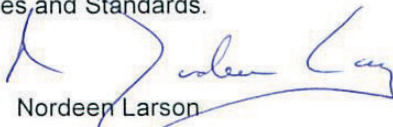European Union Directives and Standards.

Authorized Signature:

        Name: Nordeen Larson

Title of Signatory: President

        Date: 3 September 2013

        Place: Bellevue, WA

Table of Contents

Section 1: Introduction

This section includes a Quick Start procedure, photos of a typical MicroCAT shipment.

About this Manual

This manual is to be used with the SBE 37-SIP-IDO MicroCAT Conductivity, Temperature, and Dissolved Oxygen Sensor (pressure optional) with RS-232 **S**erial interface and integral **P**ump. It is organized to guide the user from installation through operation and data collection. We've included detailed specifications, command descriptions, maintenance and calibration information, and helpful notes throughout the manual.

Sea-Bird welcomes suggestions for new features and enhancements of our products and/or documentation. Please contact us with any comments or suggestions (seabird@seabird.com or 425-643-9866). Our business hours are Monday through Friday, 0800 to 1700 Pacific Standard Time (1600 to 0100 Universal Time) in winter and 0800 to 1700 Pacific Daylight Time (1500 to 0000 Universal Time) the rest of the year.

Quick Start

Follow these steps to get a Quick Start using the MicroCAT.
The manual provides step-by-step details for performing each task:

1. Perform pre-check procedures to test power and communications (*Section 3: Preparing MicroCAT for Deployment*).

2. Deploy the MicroCAT (*Section 4: Deploying and Operating MicroCAT*):
   A. Ensure all data has been uploaded, and then send **InitLogging** to make entire memory available for recording if desired.
   B. Set date and time (**DateTime=**), and establish setup and logging parameters.
   C. Check status (**DS**) and calibration coefficients (**DC**) to verify setup.
   D. Remove yellow protective label from plumbing intake and exhaust. Remove conductivity cell guard, and verify AF24173 Anti-Foulant Devices are installed. Replace conductivity cell guard. Leave label off for deployment.
   E. Install I/O cable connector and locking sleeve.
   F. Deploy MicroCAT, using Sea-Bird or customer-supplied hardware. For **most** applications, mount the MicroCAT with the connector at the bottom for proper operation.
   G. If desired, save real-time data to a file, using Seaterm232's Capture function or your own software.
   H. Upload data from memory.

Unpacking MicroCAT

Shown below is a typical MicroCAT shipment.

SBE 37-SIP-IDO MicroCAT

I/O cable

Spare hardware
and o-ring kit

Conductivity cell cleaning
solution (Triton-X)

Software, and Electronic Copies of
Software Manuals and User Manual

Section 2: Description of MicroCAT

This section describes the functions and features of the SBE 37-SIP-IDO MicroCAT, including specifications, dimensions, end cap connectors, sample timing, power consumption, and baud rate and cable length considerations.

System Description

For most applications, deploy in orientation shown (connector end down) for proper operation – see Optimizing Data Quality / Deployment Orientation in Section4: Deploying and Operating MicroCAT

Shown with titanium housing and optional mounting clamps; plastic housing available
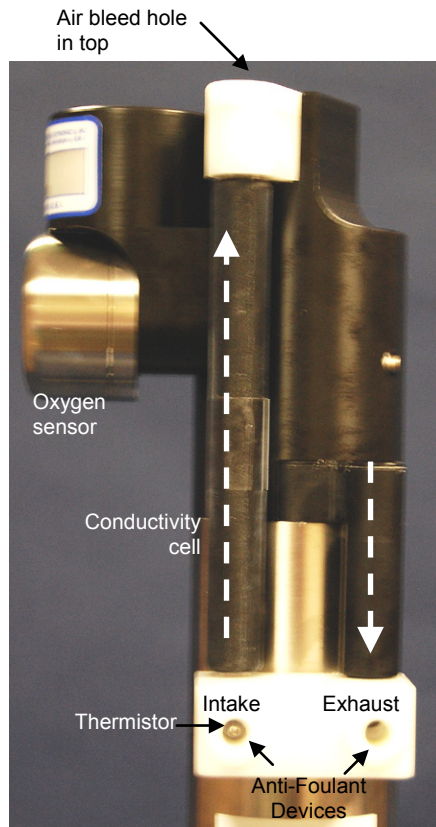
The SBE 37-SIP-IDO MicroCAT is a high-accuracy, externally powered, conductivity and temperature recorder (pressure optional) with non-volatile memory, an integral pump, and an **RS-232** serial interface. The MicroCAT also includes a Dissolved Oxygen (DO) sensor (SBE 43I); the 43I is a frequency-output version of our SBE 43 Dissolved Oxygen Sensor, and carries the same performance specifications. Designed to be incorporated into oceanographic sensing systems, MicroCATs have non-corroding housings. The MicroCAT is rated for operation to 350 meters (plastic *ShallowCAT* housing) or 7000 meters (titanium housing), or pressure sensor full-scale range.

Communication with the MicroCAT is over an internal, 3-wire, RS-232C link. Numerous commands can be sent to the MicroCAT to provide status display, data acquisition setup, data retrieval, and diagnostic tests. User-selectable operating modes include:

- **Autonomous sampling** – The MicroCAT is pre-programmed to sample, store data in memory, and transmit data. There are three types of autonomous sampling.
  - *Continuous sampling* **(1, 2, 3, or 4 seconds)** – The pump runs continuously; the MicroCAT samples continuously at 1 Hz (1 sample/second), stores data in its FLASH memory, and sends the data to the computer. The MicroCAT does not go to sleep between samples. Intervals of 2, 3, or 4 seconds provide no power savings over a 1-second interval (MicroCAT still samples at 1 Hz), but less memory is used (data is stored to memory and transmitted at the specified interval).
  - *Fast Interval sampling* **(5 to 179 seconds)** – The pump runs continuously; the MicroCAT samples at the pre-programmed interval, stores data in its FLASH memory, and transmits the data to the computer.
  - *Slow Interval sampling* **(≥ 180 seconds)** – At the pre-programmed interval the MicroCAT wakes up, runs the pump, samples, stores data in its FLASH memory, and transmits the data to the computer. The MicroCAT goes to sleep between samples.
- **Polled sampling** – On command, the MicroCAT runs the pump, takes one sample, and transmits the data. Polled sampling is useful for integrating the MicroCAT with satellite, radio, or wire telemetry equipment.
- **Serial line sync** – In response to a pulse on the serial line, the MicroCAT wakes up, runs the pump, samples, stores data in its FLASH memory, transmits real-time data, and goes to sleep. This mode provides easy integration with Acoustic Doppler Current Profilers (ADCPs) or current meters that can synchronize MicroCAT sampling with their own.

Calibration coefficients stored in EEPROM allow the MicroCAT to transmit data in engineering units. The MicroCAT retains the temperature and conductivity sensors used in the Seacat and Seacat *plus* family. The MicroCAT's aged and pressure-protected thermistor has a long history of exceptional accuracy and stability (typical drift is less than 0.002 °C per year). Electrical isolation of the conductivity electronics eliminates any possibility of ground-loop noise.

Shown with conductivity cell guard removed

The MicroCAT's internal-field conductivity cell is immune to proximity errors and unaffected by external fouling. The conductivity cell guard retains the expendable AF24173 Anti-Foulant Devices.

The MicroCAT's integral pump runs each time the MicroCAT takes a sample, providing the following advantages over a non-pumped system:

- Improved conductivity and oxygen response – The pump flushes the previously sampled water from the conductivity cell and oxygen sensor plenum, and brings a new water sample quickly into the system.
- Improved anti-foul protection – Water does not freely flow through the conductivity cell between samples, allowing the anti-foul concentration inside the system to maintain saturation.
- Improved measurement correlation -- The individually calibrated SBE 43 Dissolved Oxygen sensor is integrated within the CTD flow path, providing optimum correlation with CTD measurements.

With *Adaptive Pump Control*, the MicroCAT calculates the pump run time for best dissolved oxygen accuracy, as a function of the temperature and pressure of the previous sample.

Note that the MicroCAT was designed to be deployed as shown, with the sensor end up, providing an inverted U-shape for the flow. This orientation prevents sediment from being trapped in the plumbing. An air bleed hole allows air to escape from the plumbing, so the pump will prime. See *Optimizing Data Quality / Deployment Orientation* in *Section 4: Deploying and Operating MicroCAT*.

The MicroCAT's optional strain-gauge pressure sensor, is available in the following pressure ranges: 20, 100, 350, 600, 1000, 2000, 3500, and 7000. Compensation of the temperature influence on pressure offset and scale is performed by the SBE MicroCAT's CPU.

Future upgrades and enhancements to the MicroCAT firmware can be easily installed in the field through a computer serial port and the bulkhead connector on the MicroCAT, without the need to return the MicroCAT to Sea-Bird.

Notes:
- Help files provide detailed information on the use of the software.
- A separate software manual on CD-ROM contains detailed information on the setup and use of SBE Data Processing.
- Sea-Bird supplies the current version of our software when you purchase an instrument. As software revisions occur, we post the revised software on our FTP site. See our website (www.seabird.com) for the latest software version number, a description of the software changes, and instructions for downloading the software from the FTP site.

The MicroCAT is supplied with a powerful software package, Seasoft© V2, which includes:

- **SeatermV2** – terminal program for easy communication and data retrieval. SeatermV2 is a *launcher*, and launches the appropriate terminal program for the selected instrument (**Seaterm232** for RS-232 instruments such as this MicroCAT).
- **SBE Data Processing** - program for calculation and plotting of conductivity, temperature, pressure (optional), oxygen, and derived variables such as salinity, sound velocity, depth, density, etc.
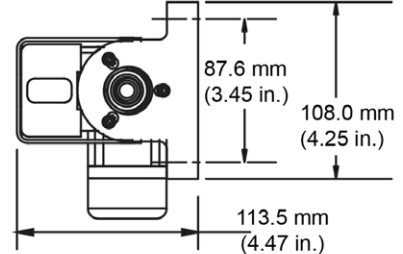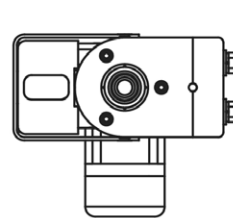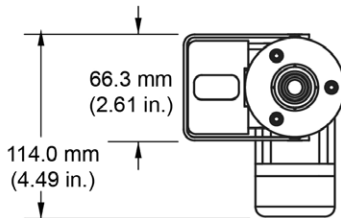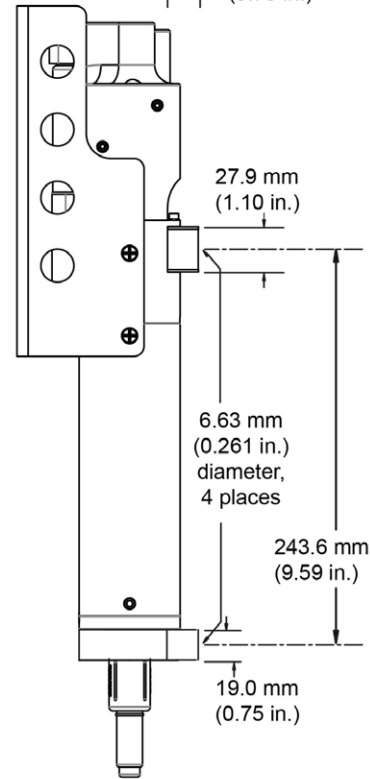
Specifications

	Temperature (°C)	Conductivity	Pressure	Dissolved Oxygen
Measurement Range	-5 to +45	0 to 7 (0 to 70 mS/cm)	0 to full scale range: 20 / 100 / 350 / 600 / 1000/ 2000 / 3500 / 7000 meters (expressed in meters of deployment depth capability)	120% of surface saturation in all natural waters, fresh and salt
Initial Accuracy	± 0.002 (-5 to 35 °C); ± 0.01 (35 to 45 °C)	± 0.0003 (0.003 mS/cm)	± 0.1% of full scale range	± 2% of saturation
Typical Stability	0.0002 / month	0.0003 (0.003 mS/cm) / month	0.05% of full scale range / year	0.5% per 1000 hours
Resolution	0.0001	0.00001 (0.0001 mS/cm)	0.002% of full scale range	0.035% of saturation (corresponds to 0.003 ml/l at 0° C and 35 PSU)
Sensor Calibration (measurement outside these ranges may be at slightly reduced accuracy due to extrapolation errors)	+1 to +32	0 to 6; physical calibration over range 2.6 to 6 S/m, plus zero conductivity (air)	Ambient pressure to full scale range in 5 steps	1, 4, and 7 ml/l (approximate) at 2, 6, 12, 20, 26, and 30 °C (18 points)
Memory	8 Mbyte non-volatile FLASH memory			

Data Storage	Conductivity & temperature: 6 bytes/sample (3 bytes each). Oxygen: 3 bytes/sample.
	 Time: 4 bytes/sample. Pressure (optional): 5 bytes/sample.
	
	 Recorded Parameters **Memory Space (number of samples)**
	    C, T, DO, and time 615,000
	    C, T, P, DO, and time 444,000			

Real-Time Clock	32,768 Hz TCXO accurate to ±1 minute/year.			
External Power	0.25 Amps at 9 - 24 VDC. See *External Power*.			

Power Consumption	• Quiescent: 30 microAmps (0.0004 Watts)
	 • Pump: 0.12 Watts (see *Pump Operation* for time that pump runs)
	 • CTD-DO Sample Acquisition, with pressure (excluding pump): 0.17 Watts (see *Sample Timing* for acquisition time)
	 • CTD-DO Sample Waiting (pump running, not sampling), with pressure (excluding pump):
	    Receive line valid – 0.056 Watts
	    Receive line not valid – 0.016 Watts
	 • CTD-DO Between Samples, with pressure:
	    Receive line valid – 0.056 Watts
	    Receive line not valid – 0.0004 Watts
	 • Communications: 0.065 Watts			

Housing Material and Depth Rating	Titanium housing rated at 7000 m (23,000 ft) Plastic housing rated at 350 m (1150 ft)			
Weight (without pressure sensor, with mooring guide and clamp)	*Titanium housing:* 3.6 kg (7.9 lbs) in air, 2.3 kg (5.0 lbs) in water			

> **CAUTION:**
> See *Section 5: Routine Maintenance and Calibration* for handling instructions for the plastic *ShallowCAT* housing.

Dimensions and End Cap Connector

> **Note:**
> **For most applications, deploy in the orientation shown (connector end down) for proper operation.**

Standard Without Mounting Hardware

Optional Wire Mounting Clamp and Guide

Optional Flat Surface Mounting Brackets

XSG-4-BCL-HP-SS

Wet-Pluggable
MCBH-4MP (WB), TI
(3/8" length base,
1/2-20 thread)

Pin	Signal
1	Common
2	RS-232 data receive
3	RS-232 data transmit
4	9-24 VDC external power

Cables and Wiring

RMG Connector Cable Wiring -- DN 32277

P1 RMG-4FS		P2 DB-9S	BLK/RED PAIR
PIN 1	WHITE	PIN 5	BLK
PIN 2	BLACK	PIN 3	
PIN 3	GREEN	PIN 2	
PIN 4	RED		RED

1 WHITE
4 RED — 2 BLACK
3 GREEN
P1

RMG-4FS W/LOCKING SLEEVE
PN17096 DB-9S FEMALE CONNECTOR
PN17097 DB9 CONNECTOR HOOD

BLK/RED TWISTED PAIR
BLK#20 (-)
RED#20 (+)

MCIL Wet-Pluggable Connector Cable Wiring -- DN 32366

P1 MCIL-4FS		P2 DB-9S	BLK/RED PAIR
PIN 1	BLACK	PIN 5	BLK
PIN 2	WHITE	PIN 3	
PIN 3	RED	PIN 2	
PIN 4	GREEN	---	RED

LOCATING PIN
1 BLACK   4 GREEN
2 WHITE   3 RED
P1

MCIL-4FS W/LOCKING SLEEVE

XSG Connector Wiring -- DN 41763

172293, DF11 CONNECTOR, 6 PIN

BACK SIDE DF11 (VIEW B-B)

PIN 3 (GRN)
PIN 1 (WHT)
PIN 2 (BLK)
PIN 4 (RED)

'O' RING 2-017, PN 30072
IMPULSE XSG-4BCL-HP-SS 1/2-20, PN 17654

WHT 1
BLK 2 — RED 4
3 GRN
VIEW A-A

MCBH Wet-Pluggable Connector Wiring -- DN 41762

DF11 CONNECTOR	BULKHEAD CONNECTOR	FUNCTION
PIN 1	PIN 3 (GRN)	TX TO PC
PIN 2	PIN 1 (WHT)	COMMON
PIN 3	PIN 2 (BLK)	RX FROM PC
PIN 4	PIN 4 (RED)	EXTERNAL PWR
PIN 5		
PIN 6		

PIN 3 (GRN)
PIN 1 (WHT)
PIN 2 (BLK)
PIN 4 (RED)

'O' RING 2-015, PN 30325
CONN, MCBH-4MP(WB), TI, 1/2-20,IMPULSE, PN 172021

GUIDE PIN
RED 4 — WHT 1
GRN 3 — BLK 2
VIEW A-A

Pump Operation

> **CAUTION:**
> For polled sampling commands that run the pump (**TPS**, **TPSH**, etc.): The MicroCAT **always** runs the pump in response to these commands, regardless of the conductivity frequency from the last sample and **MinCondFreq=**.
> **Do not run the pump dry**. The pump is water lubricated; running it without water will damage it. If briefly testing your system with a polled sampling command in dry conditions, orient the MicroCAT to provide an upright U-shape for the plumbing. Then fill the internal plumbing and inside of the pump head with water via the pump exhaust. This will provide enough lubrication to prevent pump damage during brief testing.

Minimum Conductivity Frequency for Pump Turn-On

The MicroCAT's integral pump is water lubricated; running it *dry* for an extended period of time will damage it. To prevent the pump from running dry while sampling in autonomous mode, the MicroCAT checks the raw conductivity frequency (Hz) from the last sample against the user-input minimum conductivity frequency (**MinCondFreq=**). If the raw conductivity frequency is greater than **MinCondFreq**, it runs the pump before taking the sample; otherwise it does not run the pump.

If the minimum conductivity frequency is too close to the *zero conductivity frequency* (from the MicroCAT Calibration Sheet), the pump may turn on when the MicroCAT is in air, as a result of small drifts in the electronics. Some experimentation may be required to control the pump, particularly in fresh water applications.

By setting **MinCondFreq=** to an appropriate value, you can start logging in the lab or on the ship in dry conditions; the pump will not run until you deploy the MicroCAT. Upon recovery, the MicroCAT will continue logging data but the pump will stop running, so a delay in getting the MicroCAT to the lab to send the **Stop** command will not damage the pump.

Pumping Time

> **Note:**
> Continuous sampling (pump runs continuously and MicroCAT samples at 1 Hz) and Fast Interval sampling (pump runs continuously and MicroCAT samples at pre-programmed interval) are not affected by adaptive pump control.

The pump runs before and during sampling, providing flushing of the system consistent with the calibration of the oxygen sensor at our factory. The amount of time that the pump runs for each sample is a function of whether the *Adaptive Pump Control* is enabled.

- If enabled (**AdaptivePumpControl=Y**), the MicroCAT calculates the pump time **before** each sample for best oxygen accuracy, as a function of the temperature and pressure of the previous sample (temperature and pressure influence the oxygen sensor time constant). Pump time increases with increasing pressure and decreasing temperature. The pump continues to run while sampling.

> **Note:**
> The pump continues to run while the MicroCAT takes the sample. See *Sample Timing* below for the time to take each sample, which varies depending on the sampling mode, command used to start sampling, whether real-time data is transmitted, and whether the MicroCAT includes a pressure sensor.

- If not enabled (**AdaptivePumpControl=N**), the pump runs for 3.5 seconds **before** each sample, and then continues to run while sampling. **Adaptive pump control should be disabled only for testing and calibration.**

For testing and/or to remove sediment from inside the plumbing, the pump can by *manually* turned on and off with the **PumpOn** and **PumpOff** commands.

Notes:
- If the MicroCAT does not include the optional pressure sensor, the *Adaptive Pump Control* algorithm uses **ReferencePressure=** in place of the measured pressure.
- The standard IDO MicroCAT uses an oxygen sensor with a 1.0-mil membrane. For the 1.0-mil membrane, OxTau20 has a range from 4 – 6.5, with a typical (average) value of 5.5. Check your oxygen calibration sheet for the correct value for your instrument.
- The calculated Pump Time does not include the pumping while sampling.

The *Adaptive Pump Control* algorithm and operation is detailed below.

$$ft = A + (B * T) + (C * T^2)$$
$$fp = e^{(pcor * P)}$$
$$tau = OxTau20 * ft * fp \quad \text{(minimum tau 2.0, maximum tau 30.0)}$$
$$\text{pump time} = 7.0 * tau \quad \text{(minimum pump time 15.0)}$$

where

A = 2.549	B = -1.106 x 10^{-1}
C = 1.571 x 10^{-3}	pcor = 1.45 x 10^{-4}

OxTau20 = oxygen calibration coefficient (**OxTau20=**, see calibration sheet)
P = measured pressure (decibars)   T = measured temperature (°C)

Looking at pump times in the range of oceanographic values, and using a typical OxTau20 value of 5.5:

T (°C)	P (db)	Ft	Fp	Tau (OxTau20=5.5)	Pump Time *before* sampling (sec) (OxTau20=5.5)
-3	1500	2.89	1.24	19.7	138
-3	0	2.89	1.0	15.9	111
0	0	2.549	1.0	14.0	98
0	1500	2.549	1.24	17.3	121
4	0	2.132	1.0	11.7	82
4	1500	2.132	1.24	14.5	102
20	0	0.9654	1.0	5.3	37
20	1500	0.9654	1.24	6.6	46

Note:
Continuous sampling (pump runs continuously and MicroCAT samples at 1 Hz) and Fast Interval sampling (pump runs continuously and MicroCAT samples at pre-programmed interval) are not affected by adaptive pump control.

Note that the adaptive pump control operation can impact the interval between samples. The total time for each sample is the calculated pump time plus the actual sampling time (the pump continues to run while sampling). The MicroCAT requires a minimum of 3 seconds after taking a sample to the start of the next sampling interval. If the time required to run the pump is too large, it will not be able to take samples at the user-programmed **SampleInterval=**. If that occurs, the MicroCAT starts the next sampling interval 5 seconds after the end of the previous sampling interval.

Sea-Bird recommends that you calculate the expected pumping time based on the algorithm above, the planned deployment pressure, and the worst (i.e., the coldest) expected temperature. Do not set the sample interval (**SampleInterval=**) to less than (pumping time + sampling time + 5 seconds).

Sample Timing

> **Notes:**
> - Acquisition time shown does not include time to transmit data, which is dependent on baud rate (**BaudRate=**) and number of characters being transmitted (defined by **OutputFormat=**, **OutputTime=**, **OutputSal=**, **OutputSV=**, and **OutputDepth**).
> - Time stored and output with the data is the time at the **start** of the sample, after the MicroCAT wakes up, runs the pump, and prepares to sample.
> - If sampling continuously (**SampleInterval=1, 2, 3, or 4**), the MicroCAT transmits data from the previous sample as it begins to take the next sample.

Sample timing is dependent on several factors, including:
- Sampling mode
- Inclusion of optional pressure sensor in MicroCAT
- Number of characters of data transmitted -
  For polled sampling or for autonomous sampling at intervals, the MicroCAT transmits data **after** it completes the previous sample and **before** it starts the next sample. Add transmission time to sampling time to determine the minimum time between samples; see *Baud Rate, Cable Length, Power, and Data Transmission Rate* below.

Autonomous Sampling (time between samples = SampleInterval)
Power on time for each sample while sampling:
- **Without pressure,** power-on time = 2.2 seconds
If the MicroCAT includes a pressure sensor, add 0.3 seconds to the time. Note that if **SampleInterval=** is less than 5, the MicroCAT samples continuously at 1 Hz and does not power down between samples.

Polled Sampling or Serial Line Sync
Time from receipt of take sample command to beginning of reply:
- **Without pressure**: power-on time = 4.4 seconds
If the MicroCAT includes a pressure sensor, add 0.6 seconds to the time.

Power Consumption

> **Note:**
> **See *Specifications* above for data storage limitations.**

- Power consumption is defined above in *Specifications*.
- The time required for data acquisition for each sample is defined above in *Sample Timing*.
- The pump time using the Adaptive Pump Control algorithm is described above in *Pumping Time and Speed*.

So, power consumption is highly dependent on the application. Examples are shown below for two sampling schemes.

Example 1:
A MicroCAT with pressure is sampling autonomously every 10 minutes (6 samples/hour). The receive line is not valid between samples, to minimize the power required from the controller. Adaptive Pump Control is enabled. The MicroCAT is to be deployed at approximately 500 db; expected temperature there is approximately 10 °C. Oxtau20 (Tau20 on calibration sheet) is 5.5. What is the power consumption?

Quiescent = 0.0004 Watts
In 1 hour, quiescent consumption ≈ 0.0004 Watts * 3600 seconds/hour = **1.44 Joules/hour**

CTD-DO Sampling = 0.17 Watts * 2.5 seconds sampling time = 0.425 Joules/sample
In 1 hour, sampling consumption = 6 samples/hour * 0.425 Joules/sample = **2.55 Joules/hour**

Pump
$ft = A + (B * T) + (C * T^2)$ = 2.549 + (-1.106 x 10^{-1} * 10) + (1.571 x 10^{-3} * 10 * 10) = 1.600
$fp = e^{(pcor * P)} = e^{(1.45e-4 * 500)}$ = 1.075
tau = OxTau20 * ft * fp = 5.5 * 1.600 * 1.075 = 9.46
Pump Time = 7 * tau = 7 * 9.46 = 66.2 sec (> Minimum Pump Time = 15 sec)
From above, pump runs for an additional 2.5 sec while sampling.
Pumping, 0.12 Watts * (66.2 + 2.5) seconds = 8.24 Joules/sample
In 1 hour, pump consumption = 6 samples/hour * 8.24 Joules/sample = **49.44 Joules/hour**

CTD-DO Waiting while pump running = 0.016 Watts * 66.2 seconds = 1.06 Joules/sample
In 1 hour, consumption = 6 samples * 1.06 Joules/sample = **6.36 Joules/hour**

CTD-DO Waiting between Samples = 0.0004 Watts * (600 – [66.2 + 2.5]) seconds = 0.21 Joules/sample
In 1 hour, consumption = 6 samples/hour * 0.21 Joules/sample = **1.26 Joules/hour**

Total consumption / hour = 1.44 + 2.55 + 49.44 + 6.36 + 1.26 = **61.0 Joules/hour**

Example 2:
Same as Example 1, but MicroCAT is sampling continuously. What is the power consumption?

CTD-DO Sampling = 0.17 Watts * 3600 sec/hour = **612 Joules/hour**

Pump = 0.12 Watts * 3600 sec/hour = **432 Joules/hour**

Total consumption / hour = 612 + 432 = **1044 Joules/hour**

Baud Rate, Cable Length, Power, and Data Transmission Rate

If acquiring real-time data with Seaterm232, click the Capture menu; enter the desired file name in the dialog box, and click Save. Begin sampling. The data displayed in Seaterm232 will be saved to the designated file. Process the data as desired. Note that this file **cannot be processed by SBE Data Processing, as it does not have the required headers and format for Sea-Bird's processing software**. To process data with SBE Data Processing, upload the data from the MicroCAT's memory.

Baud Rate, Cable Length, and Data Transmission Rate

> **Notes:**
> - Baud rate is set with **BaudRate=**.
> - Output format is set with **OutputFormat=**.
>
> See *Command Descriptions*.

The rate that data can be transmitted from the MicroCAT is dependent on the amount of data to be transmitted per scan and the serial data baud rate:

Time to transmit data = (number of characters * 10 bits/character) / baud rate

where
number of characters is dependent on the included data and output format (see *Data Formats*). Add 2 to the number of characters shown in the output format, to account for the carriage return and line feed at the end of each scan. Include decimal points, commas, and spaces when counting characters.

> **Note:**
> If sampling continuously (**SampleInterval=1, 2, 3, or 4**), the MicroCAT transmits data from the previous sample as it begins to take the next sample.

For polled sampling or for autonomous sampling at intervals, the MicroCAT transmits data **after** it has completed the previous sample and **before** it starts the next sample (see *Sample Timing* in *Section 2: Description of MicroCAT*).

The length of cable that the MicroCAT can drive to transmit real-time data is also dependent on baud rate. Check the capability of your computer and terminal program before increasing the baud; high baud requires a short cable and good PC serial port with an accurate clock. The allowable combinations are:

Maximum Cable Length (meters)	Maximum Baud Rate
1600	600
800	1200
400	2400
200	4800
100	9600
50	19200
25	38400
16	57600
8	115200

> *Example* – How long does it take to transmit data over 800 m for a MicroCAT with pressure sensor, **OutputFormat=1**, **OutputDepth=Y**, **OutputSal=Y**, **OutputSV=Y**, and **OutputTime=Y** (output depth, salinity, sound velocity, date and time as well as C, T, and P)?
>
> With 800 meters of cable, the MicroCAT requires a baud rate of 1200.
> Number of characters (see *Data Formats*) = 8(T) + 2(comma & space) + 8(C) + 2(comma & space) + 8(P) + 2(comma & space) + 8(depth) + 2(comma & space) + 8(salinity) + 2(comma & space) + 8(sound velocity) + 2(comma & space) + +11(date) + 2(comma & space) + 8(time)+ 2(carriage return & line feed) = 83
> Time required to transmit data = (83 characters * 10 bits/character) / 1200 = 0.69 seconds
>
> What is the minimum time between samples for polled sampling?
> From *Sample Timing* in *Section 2: Description of MicroCAT*, for sampling with pressure:
> Sampling time = 5.0 seconds
> So, minimum time between polled samples = sampling time + transmission time = 5.0 + 0.69 = 5.69 seconds

Power and Cable Length

The MicroCAT is powered from an external source that supplies 0.25 Amps at 9-24 VDC. Electrical isolation of conductivity prevents ground loop noise contamination in the conductivity measurement.

There are two issues to consider:
- Limiting the IR loss during communication with the ground controller to 1 volt; higher IR loss will cause the instrument to transmit data that does not meet the RS-232 communication standard.
- Supplying enough power at the power source so that sufficient power is available at the instrument after considering IR loss.

Each issue is discussed below.

Note:
Common wire resistances:

Gauge	Resistance (ohms/foot)
12	0.0016
14	0.0025
16	0.0040
18	0.0064
19	0.0081
20	0.0107
22	0.0162
24	0.0257
26	0.0410
28	0.0653

Limiting IR Loss to 1 Volt

The limit to cable length is typically reached when the maximum current during communication times the power common wire resistance is more than 1 volt.

$$V_{limit} = 1 \text{ volt} = IR_{limit}$$

Maximum cable length = R_{limit} / wire resistance per foot

where I = current required by MicroCAT *during* communication.

The value for I varies, depending on the sampling mode (for power consumption, see *Specifications*.) –

- For *all sampling modes* **except** *autonomous continuous sampling*,
  I = 0.065 Watts communications power / 13 Volts
  = 0.005 Amps = 5 milliAmps.
- For *autonomous continuous sampling*, the pump runs continuously, including during transmission of data. Therefore,
  I = (0.065 Watts communications power / 13 Volts)
  + (0.12 Watts pump power / 5 Volts)
  = 0.005 Amps + 0.024 Amps = 0.029 Amps = 29 milliAmps

Example 1 – For 20 gauge wire, what is maximum distance to transmit power to MicroCAT when considering communication IR loss, for autonomous continuous sampling?
For 0.029 Amp current (pump and communications), $R_{limit} = V_{limit}$ / I = 1 volt / 0.029 Amps = 34.5 ohms
For 20 gauge wire, resistance is 0.0107 ohms/foot.
Maximum cable length = 34.5 ohms / 0.0107 ohms/foot = 3222 feet = 982 meters

Example 2 – Same as above, but there are 4 MicroCATs powered from the same power supply.
For 35 milliamp communications current, $R_{limit} = V_{limit}$ / I = 1 volt / (0.029 Amps * 4 MicroCATs) = 8.6 ohms
For 20 gauge wire, resistance is 0.0107 ohms/foot.
Maximum cable length = 8.6 ohms / 0.0107 ohms/foot = 808 feet = 245 meters (to MicroCAT *furthest* from power source).

Supplying Enough Power to MicroCAT

Another consideration in determining maximum cable length is supplying enough power at the power source so that sufficient voltage is available, after IR loss in the cable (***from the 0.25 Amp turn-on transient, two-way resistance***), to power the MicroCAT. Provide at least 9.0 volts, after IR loss.

$$V - IR \geq 9.0 \text{ volts}$$

where I = MicroCAT turn-on transient (0.25 Amps; see *Specifications*).

Example 1 – For 20 gauge wire, what is maximum distance to transmit power to MicroCAT if using 12 volt power source and deploying MicroCAT with no batteries?

V - IR $\geq$ 9 volts   12 volts - (0.25 Amps) * (0.0107 ohms/foot * 2 * cable length) $\geq$ 9 volts

     3 volts $\geq$ (0.25 Amps) * (0.0107 ohms/foot * 2 * cable length)   Cable length $\leq$ 560 ft = 170 meters

Note that 170 m << 6568 m (maximum distance if MicroCAT is transmitting real-time data), so IR drop in power is controlling factor for this example. Using a higher voltage power supply or a different wire gauge would increase allowable cable length.

Example 2 – Same as above, but there are 4 MicroCATs powered from same power supply.

V - IR $\geq$ 9 volts   12 volts - (0.25 Amps * 4 MicroCATs) * (0.0107 ohms/foot * 2 * cable length) $\geq$ 9 volts

     3 volts $\geq$ (0.25 Amps * 4 MicroCATs) *(0.0107 ohms/foot * 2 * cable length)

Cable length $\leq$ 140 ft = 42 meters (to MicroCAT *furthest* from power source)

Section 3: Preparing MicroCAT for Deployment

This section describes the pre-check procedure for preparing the MicroCAT for deployment. Installation of Sea-Bird software, and testing power and communications are discussed.

Software Installation

Notes:
- Help files provide detailed information on the software. A separate software manual on the CD-ROM contains detailed information on SBE Data Processing.
- It is possible to use the MicroCAT without the SeatermV2 terminal program by sending direct commands from a dumb terminal or terminal emulator, such as Windows HyperTerminal.
- Sea-Bird supplies the current version of our software when you purchase an instrument. As software revisions occur, we post the revised software on our FTP site. See our website (www.seabird.com) for the latest software version number, a description of the software changes, and instructions for downloading the software from the FTP site.

Seasoft V2 was designed to work with a PC running Windows XP service pack 2 or later, Windows Vista, or Windows 7.

If not already installed, install Sea-Bird software programs on your computer using the supplied software CD:

1. Insert the CD in your CD drive.

2. Install software: Double click on **SeasoftV2.exe**. Follow the dialog box directions to install the software. The installation program allows you to install the desired components. Install all the components, or just install SeatermV2 (terminal program *launcher* for the MicroCAT) and SBE Data Processing (data processing).

The default location for the software is c:\Program Files\Sea-Bird. Within that folder is a sub-directory for each program.

Power and Communications Test

The power and communications test will verify that the system works, prior to deployment.

Test Setup

1. Remove dummy plug:
   A. By hand, unscrew the locking sleeve from the MicroCAT's bulkhead connector. **If you must use a wrench or pliers, be careful not to loosen the bulkhead connector instead of the locking sleeve**.
   B. Remove the dummy plug from the MicroCAT's I/O bulkhead connector by pulling the plug firmly away from the connector.
2. Install the Sea-Bird I/O cable connector
   XSG Connector - Install the I/O cable connector, aligning the raised bump on the side of the connector with the large pin (pin 1 - ground) on the MicroCAT.   **OR**
   MCBH Connector – Install the I/O cable connector, aligning the pins.
3. Connect the I/O cable connector to your computer's serial port.
4. Connect the I/O cable connector's red (+) and black (-) wires to a power supply (9 - 24 VDC).

Note:
See SeatermV2's Help files.

Test

1. Double click on **SeatermV2.exe**. The main screen looks like this:

SeatermV2 is a *launcher*, and launches the appropriate terminal program for the selected instrument.

Note:
See Seaterm232's Help files.

2. In the Instruments menu, select *SBE 37 RS232*.
    Seaterm232 opens; the main screen looks like this:

- Menus – For tasks and frequently executed instrument commands.
- Send Commands window – Contains commands applicable to your MicroCAT. The list appears after you connect to the MicroCAT.
- Command/Data Echo Area – Title bar of this window shows Seaterm232's current comm port and baud rate. Commands and the MicroCAT responses are echoed here. Additionally, a command can be manually typed or pasted (ctrl + V) here. Note that the MicroCAT must be *connected* and *awake* for it to respond to a command.
- Status bar – Provides connection, upload, script, and capture status information.

Following is a description of the menus:

Menu	Description	Equivalent Command*
File	• Load command file – opens selected .XML command file, and fills Send Commands window with commands. • Unload command file – closes command file, and removes commands from Send Commands window. • Exit - Exit program.	-
Communications	• Configure – Establish communication parameters (comm port and baud rate). • Connect – connect to comm port. • Disconnect – disconnect from comm port. • Disconnect and reconnect – may be useful if instrument has stopped responding.	-
Command	• Abort – interrupt and stop MicroCAT's response. • Send 5 second break (for use with Serial Line Sync mode). • Send stop command. • Set local time– Set date and time to time sent by timekeeping software on your computer; accuracy ± 25 msec of time provided by computer. • Set UTC Time (Greenwich Mean Time) – Set date and time to time sent by timekeeping software on your computer; accuracy ± 25 msec of time provided by computer.	• (press Esc key several times for Abort) • **Stop** • **DateTime=** • **DateTime=**
Capture	Capture instrument responses on screen to file, to save real-time data or use for diagnostics. File has .cap extension. Click Capture menu again to turn off capture. Capture status displays in Status bar.	—
Upload	Upload data stored in memory, in a format that Sea-Bird's data processing software can use. Uploaded data has .xml extension, and is then automatically converted to a .hex and a .xmlcon file that can be used in SBE Data Processing's Data Conversion module. Before using Upload: **stop logging** by sending **Stop**.	Several status commands and appropriate data upload command as applicable to user selection of range of data to upload (use Upload menu if you will be processing data with SBE Data Processing)
Tools	• Diagnostics log - Keep a diagnostics log. • Convert .XML data file – Using Upload menu automatically does this conversion; tool is available if there was a problem with the automatic conversion. • Send script – Send XML script to MicroCAT. May be useful if you have a number of MicroCATs to program with same setup.	-

*See *Command Descriptions* in *Section 4: Deploying and Operating MicroCAT*.

Note:
Set local time and *Set UTC time* are disabled if the baud rate in Seaterm232 is set to 115200, because the software cannot reliably set the time at that baud.

Note:
SeatermV2 with version < 1.1 did not convert the uploaded .xml data file to a .hex and .xmlcon file. *Convert .XML data file* in the Tools menu was used to convert the .xml data file to a .cnv file, which could be processed in SBE Data Processing. We recommend that you update your SeatermV2 software to 1.1b or later.

3. If this is the first time Seaterm232 is being used, the configuration dialog box displays:

Computer COM port and baud rate for communication between computer and MicroCAT. Seaterm232 tries to connect at this baud rate, but if unsuccessful will cycle through all available baud rates.

Update COM Port pulldown to include connected USB ports.

Make the desired selections, and click OK.

Note:
Seaterm232's baud rate must be the same as the MicroCAT baud rate (set with **BaudRate=**). Baud is factory-set to 9600, but can be changed by the user (see *Command Descriptions* in *Section 4: Deploying and Operating MicroCAT*). Other communication parameters – 8 data bits, 1 stop bit, and no parity – cannot be changed.

4. Seaterm232 tries to automatically connect to the MicroCAT. As it connects, it sends **GetHD** and displays the response, which provides factory-set data such as instrument type, serial number, and firmware version. Seaterm232 also fills the Send Commands window with the correct list of commands for your MicroCAT.
    If there is no communication:
    A. In the Communications menu, select *Configure*. The Serial Port Configuration dialog box appears. Select the Comm port and baud rate for communication, and click OK. Note that the factory-set baud rate is documented on the Configuration Sheet.
    B. In the Communications menu, select *Connect* (if *Connect* is grayed out, select *Disconnect and reconnect*). Seaterm232 will attempt to connect at the baud specified in Step A, but if unsuccessful will then cycle through all other available baud rates.
    C. If there is still no communication, check cabling between the computer and MicroCAT, and try to connect again.
    D. If there is still no communication, repeat Step A with a different comm port, and try to connect again.

Note:
If **OutputExecutedTag=Y**, the MicroCAT does **not** provide an S> prompt after the <Executed/> tag at the end of a command response.

After Seaterm232 displays the **GetHD** response, it provides an S> prompt to indicate it is ready for the next command.

Taking a look at the Send Commands window:

You can use the Send Commands window to send commands, or simply type the commands in the Command/Data Echo area if desired.

Notes:

- You may need to send the **Stop** command (type **Stop** and press the Enter key) to interrupt sampling, depending on how the instrument was set up the last time it was used. You may need to send **Stop** several times to get the MicroCAT to respond.

- The MicroCAT automatically enters quiescent (sleep) state after 2 minutes without receiving a command. This timeout algorithm is designed to conserve power consumption if the user does not send **QS** to put the MicroCAT to sleep. If the system does not appear to respond, select *Connect* in the Communications menu to reestablish communications.

CAUTION:
For polled sampling commands that run the pump (**TPS**, **TPSH**, etc.): The MicroCAT **always** runs the pump in response to these commands, regardless of the conductivity frequency from the last sample and the setting for **MinCondFreq=**.
Do not run the pump dry. The pump is water lubricated; running it without water will damage it. If briefly testing your system with polled sampling commands in dry conditions, orient the MicroCAT to provide an upright U-shape for the plumbing. Then fill the internal plumbing and inside of the pump head with water via the pump exhaust. This will provide enough lubrication to prevent pump damage during brief testing.

5. Display MicroCAT status information typing **DS** and pressing the Enter key. The display looks like this:

```
SBE37SIP-IDO-RS232 V 1.1 SERIAL NO. 12345 20 Apr 2012 00:48:50
vMain =  9.11, vLith =  2.84
auto run = no
sync mode = no
store data = yes
samplenumber = 0, free = 466033
not logging, stop command
sample every 6 seconds
sample mode is interval, continuous pump
adaptive pump control enabled
data format = converted engineering
output time = yes
do not force on RS232 transmitter
minimum conductivity frequency = 3000.0
```

6. Command the MicroCAT to take a sample by typing **TS** and pressing the Enter key. The display looks like this (if pressure sensor installed, **OutputFormat=1**, **OutputTime=Y**, and you are not outputting salinity, sound velocity, or depth):

```
 23.5796,  0.15269,   0.062,  5.355, 20 Apr 2012, 00:49:50
```

where
23.5796 = temperature in degrees Celsius
0.15269 = conductivity in S/m
0.062 = pressure in decibars
5.355 = dissolved oxygen in ml/l
20 Apr 2012 = date
00:49:50 = time

These numbers should be reasonable; i.e., room temperature, zero conductivity, barometric pressure (gauge pressure), current date and time (shipped from the factory set to Pacific Daylight or Standard Time).

7. Command the MicroCAT to go to sleep (quiescent state) by typing **QS** and pressing the Enter key.

The MicroCAT is ready for programming and deployment.

Section 4: Deploying and Operating MicroCAT

This section includes:
- System operation with example sets of operation commands
- Timeout description
- Detailed command descriptions
- Data output formats
- Optimizing data quality / deployment orientation
- Deploying and recovering the MicroCAT
- Uploading and processing data from the MicroCAT's memory

> **Note:**
> Separate software manuals and Help files contain detailed information on installation, setup, and use of Sea-Bird's software.

Sampling Modes

> **Note:**
> After waking the MicroCAT, you may need to send the **Stop** command (type **Stop** and press the Enter key) to interrupt sampling, depending on how the instrument was set up the last time it was used. You may need to send **Stop** several times to get the MicroCAT to respond.

The MicroCAT has several basic sampling modes for obtaining data:
- Polled Sampling
- Autonomous Sampling
- Serial Line Synchronization

Data is transmitted real-time. For Autonomous sampling or Serial Line Sync sampling, data can also be saved to the MicroCAT's FLASH memory (for later upload) by setting **StoreData=Y**. Commands can be used in various combinations to provide a high degree of operating flexibility.

Removing external power from the MicroCAT corrupts a small amount of data in the MicroCAT's memory (but the real-time data is unaffected); see *Memory* in *Appendix I: Functional Description* for details. **Therefore, a deployment where power is completely removed between sets of samples (for example, applying power to sample autonomously for a short time and then removing power) will not provide reliable data in memory, unless the data in memory is uploaded before removing power.**

Commands can be used in various combinations to provide a high degree of operating flexibility.

The integral pump operates as follows:
- For *autonomous sampling - continuous* and *autonomous sampling – interval, continuous pumping* (Fast Interval sampling), the pump runs continuously.
- For all other sampling methods, the pump runs for 3.5 seconds before each sample measurement if **AdaptivePumpControl=N**, or for a variable amount of time if **AdaptivePumpControl=Y**. The pump flushes the previously sampled water from the conductivity cell and oxygen plenum and brings a new water sample quickly into the plumbing. Water does not freely flow through the plumbing between samples, minimizing fouling. See *Pump Operation* in *Section 2: Description of MicroCAT* for details.

> **Note:**
> In autonomous sampling and serial line sync modes, the pump runs only if the conductivity frequency from the last sample was greater than the minimum conductivity frequency for running the pump (**MinCondFreq=**). Checking the conductivity frequency prevents the pump from running in air for long periods of time, which could damage the pump. See *Command Descriptions* for details on setting the minimum conductivity frequency.

Descriptions and examples of the sampling modes follow. Note that the MicroCAT's response to each command is not shown in the examples. Review the operation of the basic sampling modes and the commands described in *Command Descriptions* before setting up your system.

Polled Sampling

> **CAUTION:**
> **Do not run the pump dry**. The pump is water lubricated; running it without water will damage it. If briefly testing your system in dry conditions, orient the MicroCAT to provide an upright U-shape for the plumbing. Then fill the internal plumbing and inside of the pump head with water via the pump exhaust. This will provide enough lubrication to prevent pump damage during brief testing.

On command, the MicroCAT runs the pump (if applicable to the command used), takes a measurement, and sends the data to the computer. Storing of data in the MicroCAT's FLASH memory is dependent on the particular command used. Pump operation is dependent on the setting for **AdaptivePumpControl=**, and on the temperature and pressure of the previous sample, as described in *Pump Operation* in *Section 2: Description of MicroCAT*.

For polled sampling commands that run the pump (**TPS**, **TPSH**, etc.), the pump runs automatically in response to a polled sampling command, regardless of the setting for the minimum conductivity frequency (**MinCondFreq=**). Pumping time is dependent on the setting for **AdaptivePumpControl=**, and on the temperature and pressure of the previous sample, as described in *Pump Operation* in *Section 2: Description of MicroCAT*.

Example: **Polled Sampling** (user input in bold)
Wake up MicroCAT. Set current date and time to May 1, 2012 9 am. Set up to send data in converted decimal format, and include salinity with data. Command MicroCAT to run pump and take a sample, and send data to computer (do not store data in MicroCAT's memory). Send power-off command.

(Select *Connect* in Seaterm232's Communications menu to connect and wake up.)
DATETIME=05012012090000
OUTPUTFORMAT=1
OUTPUTSAL=Y
GETCD　　　　　(to verify setup)
TPS　　　　　(Pump runs before measurement.)
QS

When ready to take a sample (repeat as desired): wake up MicroCAT, command it to take a sample and output data, and send power-off command.

(Before first sample, click Capture menu to capture data to a file – Seaterm232 requests file name for data to be stored.)
(Select *Connect* in Seaterm232's Communications menu to connect and wake up.)
TPS　　　　　(Pump runs before measurement.)
QS

Autonomous Sampling (Logging commands)

Notes:
- Data is stored to memory if **StoreData=Y**.
- If the FLASH memory is filled to capacity, sampling continues, but excess data is not saved in memory (i.e., the MicroCAT does not overwrite the data in memory).
- Use **Stop** to stop logging. Once **Stop** is sent, the MicroCAT will accept all commands again.

Autonomous Sampling includes both Interval and Continuous Sampling:
- **Continuous (1, 2, 3, or 4 seconds)** - The MicroCAT wakes up, runs the pump continuously (if the conductivity frequency from the last sample was greater than **MinCondFreq=**), samples data at 1 Hz (1 sample/second), stores the data in its FLASH memory, and transmits the real-time data. Intervals of 2, 3, or 4 seconds provides no power savings over a 1-second interval (MicroCAT still samples at 1 Hz), but less memory is used (data is stored to memory and transmitted at the specified interval).
- **Fast Interval (5 to 179 seconds)** – The pump runs continuously (if the conductivity frequency from the last sample was greater than **MinCondFreq=**). At pre-programmed intervals (**SampleInterval=**) the MicroCAT samples data, stores the data in its FLASH memory, and transmits the real-time data.
- **Slow Interval ($\geq$ 180 seconds)** - At pre-programmed intervals (**SampleInterval=**) the MicroCAT wakes up, runs the pump (if the conductivity frequency from the last sample was greater than **MinCondFreq=**), samples data, stores the data in its FLASH memory, transmits the real-time data, and goes to sleep (enters quiescent state). Pump operation is dependent on the setting for **AdaptivePumpControl=**, and on the temperature and pressure of the previous sample, as described in *Pump Operation* in *Section 2: Description of MicroCAT*.

Logging is started with **Start**, and is stopped with **Stop**.

The MicroCAT has a *lockout* feature to prevent unintended interference with sampling. If the MicroCAT is logging, the MicroCAT will only accept the following commands: **GetCD**, **GetSD**, **GetCC**, **GetEC**, **GetHD**, **DS**, **DC**, **TS**, **TSR**, **TPS**, **TPSH**, **TPSS**, **SL**, **SLTP**, **QS**, and **Stop**.

Additionally, if the MicroCAT is logging, **it cannot be interrupted during a measurement** to accept any commands. If the MicroCAT is logging and appears unresponsive, it may be in the middle of taking a measurement; continue to try to establish communications.

Keep the signal line open circuit or within ± 0.3 V relative to ground to minimize power consumption when not trying to send commands.

*Example: **Autonomous Sampling*** (user input in bold) –

Example 1*: AutoRun=N -* Wake up MicroCAT. Initialize logging to overwrite previous data in memory. Set current date and time to May 1, 2012 9 am. Set up to run pump and take a sample every 60 seconds, store data in memory, output data in converted decimal format, and send date and time with data. Send power-off command after all parameters are entered – system will automatically wake up and go to sleep for each sample.

(Apply power. Select *Connect* in Seaterm232's Communications menu to connect and wake up.)
INITLOGGING
DATETIME=05012012090000
SAMPLEINTERVAL=60
STOREDATA=Y
OUTPUTFORMAT=1
OUTPUTTIME=Y
AUTORUN=N
GETCD   (to verify setup)
QS
(Remove power.)

When ready to begin sampling:
(To save real-time data, click Capture menu to capture data to a file – Seaterm232 requests file name for data to be stored.)
(Apply power, and select *Connect* in Seaterm232's Communications menu to connect and wake up.)
START   (MicroCAT runs pump, takes and transmits sample, stores in memory, and repeats sequence every 60 seconds.)

When ready to stop sampling, upload all data to a computer, and go to sleep:
(Press any key)
STOP
(Click Upload menu – Seaterm232 leads you through screens to define data to be uploaded and where to store it.)
QS

Example 2*: AutoRun=Y -* Wake up MicroCAT. Initialize logging to overwrite previous data in memory. Set current date and time to May 1, 2012 9 am. Set up to sample every 60 seconds. Send power-off command after all parameters are entered – system will automatically wake up and go to sleep for each sample.
(Apply power. Select *Connect* in Seaterm232's Communications menu to connect and wake up.)
INITLOGGING
DATETIME=05012012090000
SAMPLEINTERVAL=60
STOREDATA=Y
OUTPUTFORMAT=1
OUTPUTTIME=Y
AUTORUN=Y
GETCD   (to verify setup)
QS
(Remove power.)

When ready to begin sampling:
(To save real-time data, click Capture menu to capture data to a file – Seaterm232 requests file name for data to be stored.)
(Apply power to wake up - MicroCAT runs pump, takes and transmits sample, stores in memory, and repeats every 60 seconds.)

To upload data and/or change setup:
(Apply power to wake up – MicroCAT automatically begins sampling sequence. Press any key.)
STOP
(Click Upload menu – Seaterm232 leads you through screens to define data to be uploaded and where to store it.)
      (send desired commands)
(Remove power.)

When ready to stop sampling:
(Remove power.)

Serial Line Synchronization (Serial Line Sync)

For Serial Line Sync, a simple pulse (a single character) on the RS-232 serial line wakes up the MicroCAT, initiating the following sequence: pump runs (if conductivity frequency from last sample > **MinCondFreq=**), MicroCAT takes and output a single sample and stores data in FLASH memory (if **StoreData=Y**), and MicroCAT goes to sleep (enters quiescent state). Pump operation is dependent on the setting for **AdaptivePumpControl=**, and on the temperature and pressure of the previous sample, as described in *Pump Operation* in *Section 2: Description of MicroCAT*. This mode provides easy integration with ADCPs or current meters, which can synchronize MicroCAT sampling with their own.

Keep the signal line open circuit or within ± 0.3 V relative to ground to minimize power consumption when not trying to send a pulse to take a sample.

Examples: **Serial Line Sync** – For both examples, initialize logging to overwrite previous data in memory. Set current date and time to May 1, 2012 9 am. Setup to output data in converted decimal format and send date and time with data, store data in memory.

Example 1: AutoRun=N (user input in bold)
Set up, and send power-off command.

(Select *Connect* in Seaterm232's Communications menu to connect and wake up.)
INITLOGGING
DATETIME=05012012090000
SYNCMODE=Y
STOREDATA=Y
OUTPUTTIME=Y
AUTORUN=N
GETCD   (to verify setup)
QS
(Remove power.)

When ready to begin sampling:

(To save real-time data, click Capture menu to capture data to a file – Seaterm232 requests file name for data to be stored.)
(Apply power, and press any key to wake up)
START   (MicroCAT runs pump, takes and transmits 1 sample, stores in memory, and goes to sleep.)

When ready to take another sample, send a pulse (press any key) to wake up, run pump, take and transmit 1 sample, store in memory, and go to sleep. Repeat as desired.

When ready to stop sampling and go to sleep:

(Press any key).
STOP
(Click Upload menu – Seaterm232 leads you through screens to define data to be uploaded and where to store it.)
QS

Example 2: **AutoRun=Y** (user input in bold)
Set up and remove power.

(Apply power to wake up.)
INITLOGGING
DATETIME=05012012090000
SYNCMODE=Y
STOREDATA=Y
OUTPUTTIME=Y
AUTORUN=Y
GETCD   (to verify setup)
Remove power.

When ready to begin sampling:

(To save real-time data, click Capture menu to capture data to a file – Seaterm232 requests file name for data to be stored.)
(Apply power– MicroCAT runs pump, takes and transmits 1 sample, stores in memory, and goes to sleep.) Repeat as desired.

When ready to stop sampling:

(Remove power.)

To change setup, temporarily disable serial line sync:

(Apply power– MicroCAT automatically begins the sampling sequence. Press any key.)
STOP
(Click Upload menu – Seaterm232 leads you through screens to define data to be uploaded and where to store it.)
     (send desired commands)
Remove power.

Timeout Description

The MicroCAT has a timeout algorithm. If the MicroCAT does not receive a command for 2 minutes, it powers down its communication circuits. This places the MicroCAT in quiescent state, drawing minimal current. **To re-establish control (wake up), select *Connect* in Seaterm232's Communications menu or press the Enter key.**

Command Descriptions

This section describes commands and provides sample outputs. Entries made with the commands are permanently stored in the MicroCAT and remain in effect until you change them. See *Appendix II: Command Summary* for a summarized command list.

When entering commands:

- Input commands to the MicroCAT in upper or lower case letters and register commands by pressing the Enter key. Note that commands are shown with a mix of upper and lower case for ease in reading (for example, **MinCondFreq=**), but do not need to be entered that way.

- The MicroCAT sends an error message if an invalid command is entered.

- Commands to enable a parameter (such as enabling adaptive pump control) can be entered with the *argument* as Y or 1 for yes, and N or 0 for no (for example, **AdaptivePumpControl=y** and **AdaptivePumpControl=1** are equivalent; both enable adaptive pump control).

- If a new command is not received within 2 minutes after the completion of a command, the MicroCAT returns to the quiescent (sleep) state.

- If in quiescent (sleep) state, re-establish communications by selecting *Connect* in Seaterm232's Communications menu or pressing the Enter key.

- If the MicroCAT is transmitting data and you want to stop it, press the Esc key or type ^C. Then press the Enter key. Alternatively, select *Abort* in Seaterm232's Command menu.

- The MicroCAT responds only to **GetCD**, **GetSD**, **GetCC**, **GetEC**, **GetHD**, **DS**, **DC**, **TS**, **TSR**, **TPS**, **TPSH**, **TPSS**, **SL**, **SLTP**, **QS**, and **Stop** while sampling autonomously (**Start** has been sent). If you wake the MicroCAT while it is pumping or sampling (for example, to send **DS** to check on progress):
  - ○ (if **OutputExecutedTag=Y**) The MicroCAT responds with one or more <Executing> tags until the sample is complete, and then responds to the command.
  - ○ (if **OutputExecutedTag=N**) The MicroCAT responds to the command after the sample is complete.

Status Commands

Note: **GetCD** output does not include calibration coefficients. To display calibration coefficients, use the **GetCC** command.	**GetCD**	Get and display configuration data, which includes parameters related to MicroCAT setup. Most of these parameters can be user-input/modified. List below includes, where applicable, command used to modify parameter:

- Device type, Serial number
- Pressure sensor installed?
- Reference pressure to use in calculations if no pressure sensor installed (only appears if pressure sensor not installed) [**ReferencePressure=**]
- Output data format [**OutputFormat=**]
- Output salinity with each sample [**OutputSal=**]?
- Output sound velocity with each sample [**OutputSV=**]?
- Output depth with each sample [**OutputDepth=**]?
- Latitude for depth calculation [**Latitude=**]
- Output time with each sample [**OutputTime=**]?
- Always enable Tx when Rx is valid [**RS232ForceOn=**]?
- Interval between samples [**SampleInterval=**]
- Sampling mode [based on **SampleInterval=**]
- Adaptive Pump Control enabled [**AdaptivePumpControl=Y**] or Factory set pump-on time for each measurement (if **AdaptivePumpControl=N**).
- Start sampling when power turned on [**AutoRun=**]?
- Enable serial line sync [**SyncMode=**]?
- Store data in memory [**StoreData=**]?
- Minimum conductivity frequency for pump turn-on [**MinCondFreq=**]

Example: MicroCAT with a pressure sensor (user input in bold, command used to modify parameter in parentheses).
```
GETCD
<ConfigurationData DeviceType = 'SBE37SIP-IDO-RS232' SerialNumber = '03712345'>
   <PressureInstalled>yes</PressureInstalled>                          (inclusion of pressure sensor set at factory)
   <SampleDataFormat>converted engineering</SampleDataFormat>                    [OutputFormat=]
   <OutputSalinity>yes</OutputSalinity>                                            [OutputSal=]
   <OutputSV>no</OutputSV>                                                          [OutputSV=]
   <OutputDepth>yes</OutputDepth>                                                [OutputDepth=]
   <Latitude>30.0</Latitude>                                                        [Latitude=]
   <OutputTime>yes</OutputTime>                                                  [OutputTime=]
   <RS232ForceOn>no</RS232ForceOn>                                            [RS232ForceOn=]
   <SampleInterval>60</SampleInterval>                                        [SampleInterval=]
   <SampleMode>IntervalContinuousPump</SampleMode>                      [based on SampleInterval=]
   <AdaptivePumpControl>yes</AdaptivePumpControl>                      [AdaptivePumpControl=]
   <AutoRun>no</AutoRun>                                                            [AutoRun=]
   <SyncMode>no</SyncMode>                                                        [SyncMode=]
   <StoreData>yes</StoreData>                                                    [StoreData=]
   <MinCondFreq>3000.0</MinCondFreq>                                          [MinCondFreq=]
</ConfigurationData>
```

Status Commands (*continued*)

| GetSD | Get and display status data, which contains data that changes while deployed. List below includes, where applicable, command used to modify parameter: |

- Device type, Serial number
- Date and time [**DateTime=**] in ISO8601-2000 extended format (yyyy – mm-ddThh:mm:ss)
- Number of recorded events in event counter [reset with **ResetEC**]
- Voltages – main external power voltage and back-up lithium battery voltage
- Memory – [reset with **InitLogging**]
  - Number of bytes in memory
  - Number of samples in memory
  - Number of additional samples that can be placed in memory
  - Length (number of bytes) of each sample
- Sampling status –
  yes or no (to indicate whether it is currently sampling data);
  if applicable, reason that logging has stopped

Example: (user input in bold, command used to modify parameter in parentheses)
getsd
```
<StatusData DeviceType = 'SBE37SIP-IDO-RS232' SerialNumber = ' 03712345'>
   <DateTime>2012-04-20T00:48:32</DateTime>                              [DateTime=]
   <EventSummary numEvents = '0'/>                                [can clear with ResetEC=]
   <Power>
       <vMain> 9.11</vMain>
       <vLith> 2.84</vLith>
   </Power>
   <MemorySummary>
       <Bytes>0</Bytes>
       <Samples>0</Samples>                                    [can clear with InitLogging]
       <SamplesFree> 466033</SamplesFree>                      [can clear with InitLogging]
       <SampleLength>18</SampleLength>
   </MemorySummary>
   <AutonomousSampling>no, stop command</AutonomousSampling>              [Start, Stop]
</StatusData>
```

Status Commands (*continued*)

<table>
<tr>
<td>
Note:
Dates shown are when calibrations were performed.
</td>
<td>**GetCC**</td>
<td>Get and display calibration coefficients, which are initially factory-set and should agree with Calibration Certificates shipped with MicroCAT.</td>
</tr>
</table>

Example: MicroCAT with a pressure sensor (user input in bold, command used to modify parameter in parentheses)

```
getcc
<CalibrationCoefficients DeviceType = 'SBE37SIP-IDO-RS232' SerialNumber = '03712345'>
   <Calibration format = 'TEMP1' id = 'Temperature'>
      <SerialNum>03712345</SerialNum>
      <CalDate>04-Aug-11</CalDate>                                          [TCalDate=]
      <A0>6.947802e-05</A0>                                                 [TA0=]
      <A1>2.615233e-04</A1>                                                 [TA1=]
      <A2>-1.265233e-06</A2>                                                [TA2=]
      <A3>1.310479e-07</A3>                                                 [TA3=]
   </Calibration>
   <Calibration format = 'WBCOND0' id = 'Conductivity'>
      <SerialNum>03712345</SerialNum>
      <CalDate>04-Aug-11</CalDate>                                          [CCalDate=]
      <G>-1.009121e+00</G>                                                  [CG=]
      <H>1.410162e-01</H>                                                   [CH=]
      <I>-2.093167e-04</I>                                                  [CI=]
      <J>3.637053e-05</J>                                                   [CJ=]
      <PCOR>-9.570000e-08</PCOR>                                           [CTCor=]
      <TCOR>3.250000e-06</TCOR>                                            [CPCor=]
      <WBOTC>1.954800e-05</WBOTC>                                          [CWBOTC=]
   </Calibration>
   <Calibration format = 'STRAIN0' id = 'Pressure'>
      <SerialNum>2478619</SerialNum>
      <CalDate>28-Jul-011</CalDate>                                        [PCalDate=]
      <PA0>1.729067e+00</PA0>                                              [PA0=]
      <PA1>1.415754e-01</PA1>                                              [PA1=]
      <PA2>1.246912e-08</PA2>                                              [PA2=]
      <PTCA0>2.243971e+00</PTCA0>                                          [PTCA0=]
      <PTCA1>1.055267e+00</PTCA1>                                          [PTCA1=]
      <PTCA2>-2.276308e-02</PTCA2>                                         [PTCA2=]
      <PTCB0>1.003849e+02</PTCB0>                                          [PTCB0=]
      <PTCB1>1.014510e-02</PTCB1>                                          [PTCB1=]
      <PTCB2>-2.057110e-04</PTCB2>                                         [PTCB2=]
      <PTEMPA0>5.669780e+01</PTEMPA0>                                      [PTempA0=]
      <PTEMPA1>-5.474043e-02</PTEMPA1>                                     [PTempA1=]
      <PTEMPA2>1.267908e-05</PTEMPA2>                                      [PTempA2=]
      <POFFSET>0.000000e+00</POFFSET>                                [POffset= (decibars)]
      <PRANGE>0.000000e+00</PRANGE>                                    [PRange= (psi)]
   </Calibration>
   <Calibration format = 'OXYGEN0' id = 'Oxygen'>
      <SerialNum>2347</SerialNum>                                          [OSN=]
      <CalDate>18-Aug-11</CalDate>                                         [OCalDate=]
      <SOC>2.274800e-04</SOC>                                              [OxSoc=]
      <FOFFSET>-8.854200e+02</FOFFSET>                                     [OxFOffset=]
      <A>-1.589700e-03</A>                                                 [OxA=]
      <B>1.994300e-04</B>                                                  [OxB=]
      <C>-3.870700e-06</C>                                                 [OxC=]
      <E>3.600000e-02</E>                                                  [OxE=]
      <TAU20>1.080000e+00</TAU20>                                          [OxTau20=]
   </Calibration>
</CalibrationCoefficients>
```

Status Commands (*continued*)

GetEC   Get and display event counter data, which can help to identify root cause of a malfunction. Event counter records number of occurrences of common timeouts, power-on resets, etc. Can be cleared with **ResetEC**. Possible events that may be logged include:

- WDT reset – unexpected reset
- PON reset - power cycled on (each time power is applied)
- ErrorADC12TimeOut – response delayed from A/D converter that measures main external power and back-up lithium battery power
- ErrorUART0TimeOut – timeout for transmitter to finish transmitting previous character via RS-232
- ErrorAD7714TimeOut – response delayed from temperature and pressure A/D converter
- ErrorInvWakeUpFlag – unexpected wakeup
- ErrorFLASHTimeOut – problem with writing data to FLASH memory
- Alarm long - time to take next sample is too far in future
- Alarm short - woke up MicroCAT to send a command while logging, and missed taking a sample
- LoggingRestartNoAlarm – no sample taken for 8 hours while logging, restart logging

---

Example: (user input in bold, command used to modify parameter in parentheses)
```
getec
<EventCounters DeviceType = 'SBE37SIP-IDO-RS232' SerialNumber = '03712345'>
   <EventSummary numEvents = '0'/>                                        [can clear with ResetEC]
</EventCounters>
```

ResetEC   Delete all events in event counter (number of events displays in **GetSD** response, and event details display in **GetEC** response).

Status Commands (*continued*)

GetHD   Get and display hardware data, which is fixed data describing MicroCAT:
- Device type, Serial number
- Manufacturer
- Firmware version
- Firmware date
- PCB assembly numbers and serial numbers
- Manufacture date
- Sensor types and serial numbers

Example: (user input in bold, command used to modify parameter in parentheses)

```
gethd
<HardwareData DeviceType = 'SBE37SIP-IDO-RS232' SerialNumber = '03712345'>
   <Manufacturer>Sea-Bird Electronics, Inc.</Manufacturer>
   <FirmwareVersion>1.1</FirmwareVersion>
   <FirmwareDate>13 Jan 2012</FirmwareDate>
   <CommandSetVersion>1.0</CommandSetVersion>
   <PCBAssembly>41720A</PCBAssembly>
   <PCBSerialNum>25774</PCBSerialNum>
   <PCBAssembly>41660B</PCBAssembly>
   <PCBSerialNum>26492</PCBSerialNum>
   <PCBAssembly>41661A</PCBAssembly>
   <PCBSerialNum>25834</PCBSerialNum>
   <PCBAssembly>41662A</PCBAssembly>
   <PCBSerialNum>25083</PCBSerialNum>
   <MfgDate>24 Feb 2011</MfgDate>
   <FirmwareLoader>SBE 37-232-V3 FirmwareLoader V 1.0</FirmwareLoader>
   <InternalSensors>
      <Sensor id = 'Temperature'>
         <type>temperature-1</type>
         <SerialNumber>03712345</SerialNumber>
      </Sensor>
      <Sensor id = 'Conductivity'>
         <type>conductivity-1</type>
         <SerialNumber>03712345</SerialNumber>
      </Sensor>
      <Sensor id = 'Pressure'>
         <type>strain-0</type>
         <SerialNumber>2478619</SerialNumber>
      </Sensor>
      <Sensor id = 'Oxygen'>
         <type>oxygen-0</type>
         <SerialNumber>98765</SerialNumber>
      </Sensor>
   </InternalSensors>
</HardwareData>
```

Status Commands (*continued*)

> **Note:**
> The **DS** response contains similar information as the combined responses from **GetSD** and **GetCD**, but in a different format.

DS   Display operating status and setup.

List below includes, where applicable, command used to modify parameter.

- Firmware version, serial number, date and time [**DateTime=**]
- Main external power voltage and back-up lithium battery voltage
- Start sampling when power turned on [**AutoRun=**]?
- Serial line sync mode [**SyncMode=**]?
- Store data in memory [**StoreData=**]?
- Number of samples in memory [**SampleNumber=**] and available sample space in memory
- Logging status (logging not started, logging data, not logging, or unknown)
- Interval between samples for autonomous, interval sampling [**SampleInterval=**]
- Sampling mode [based on **SampleInterval=**]
- Adaptive pump control enabled [**AdaptivePumpControl=**]? If not enabled, factory-set pump-on time for each measurement displays.
- Output data format [**OutputFormat=**]
- Output salinity with each sample [**OutputSal=**]? Only displays if set to yes
- Output sound velocity with each sample [**OutputSV=**]? Only displays if set to yes
- Output depth with each sample [**OutputDepth=**]? Latitude for depth calculation [**Latitude=**]. Only displays if **OutputDepth=** set to yes.
- Output time with each sample [**OutputTime=**]?
- Enable Tx when Rx is valid [**RS232ForceOn=**]?
- Reference pressure to use in calculations if no pressure sensor installed (only appears if pressure sensor not installed) [**ReferencePressure=**]
- Minimum conductivity frequency for pump turn-on [**MinCondFreq=**]

Example: MicroCAT with a pressure sensor (user input in bold, command used to modify parameter in parentheses).
```
DS
SBE37SIP-IDO-RS232 V 1.1  SERIAL NO. 12345  20 Apr 2012 10:55:45          [DateTime=]
vMain =  9.11, vLith =  2.84
autorun = no                                                             [AutoRun=]
sync mode = no                                                           [SyncMode=]
store data = yes                                                         [StoreData=]
samplenumber = 0, free = 466033                                          [SampleNumber=]
not logging, stop command
sample every 6 seconds                                                   [SampleInterval=]
sample mode is interval, continuous pump                          [based on SampleInterval=]
adaptive pump control enabled                                      [AdaptivePumpControl=]
data format = converted engineering                                     [OutputFormat=]
output time = yes                                                       [OutputTime=]
do not force on RS232 transmitter                                      [RS232ForceOn=]
minimum conductivity frequency = 3000.00                                [MinCondFreq=]
```

Status Commands (*continued*)

Notes:
- The **DC** and **GetCC** responses contain the same information, but in different formats.
- Dates shown are when calibrations were performed.

DC   Display calibration coefficients, which are initially factory-set and should agree with Calibration Certificates shipped with MicroCAT.

Example: MicroCAT with a pressure sensor (user input in bold, command used to modify parameter in parentheses).

```
DC
SBE37SIP-IDO-RS232 V 1.1 12345
temperature: 04-apr-12                                      [TCalDate=]
TA0 = 6.947802e-05                                          [TA0=]
TA1 = 2.615233e-04                                          [TA1=]
TA2 = -1.265233e-06                                         [TA2=]
TA3 = 1.310479e-07                                          [TA3=]
conductivity: 04-apr-12                                     [CCalDate=]
G = -1.036689e+00                                           [CG=]
H = 1.444342e-01                                            [CH=]
I = -3.112137e-04                                           [CI=]
J = 3.005941e-05                                            [CJ=]
CPCOR = -9.570001e-08                                       [CPCor=]
CTCOR = 3.250000e-06                                        [CTCor=]
WBOTC = 1.968100e-05                                        [CWBOTC=]
pressure S/N 2478619, range = 2901 psia, 03-apr-12   [PRange= (psi), PCalDate=]
    PA0 = 0.000000e+00                                      [PA0=]
    PA1 = 0.000000e+00                                      [PA1=]
    PA2 = 0.000000e+00                                      [PA2=]
    PTCA0 = 0.000000e+00                                    [PTCA0=]
    PTCA1 = 0.000000e+00                                    [PTCA1=]
    PTCA2 = 0.000000e+00                                    [PTCA2=]
    PTCB0 = 0.000000e+00                                    [PTCB0=]
    PTCB1 = 0.000000e+00                                    [PTCB1=]
    PTCB2 = 0.000000e+00                                    [PTCB2=]
    PTEMPA0 = 0.000000e+00                                  [PTempA0=]
    PTEMPA1 = 0.000000e+00                                  [PTempA1=]
    PTEMPA2 = 0.000000e+00                                  [PTempA2=]
    POFFSET = 0.000000e+00                                [POffset= (decibars)]
oxygen S/N = 2347, 18-apr-12                             [OSN=, OCalDate=]
    SOC = 2.274800e-04                                      [OxSoc=]
    FOFFSET = -8.854200e+02                                 [OxFOffset=]
    A = -1.589700e-03                                       [OxA=]
    B = 1.994300e-04                                        [OxB=]
    C = -3.870700e-06                                       [OxC=]
    E = 3.600000e-02                                        [OxE=]
    TAU_20 = 1.080000e+00                                   [OxTau20=]
```

General Setup Commands

DateTime= **mmddyyyyhhmmss**	Set real-time clock month, day, year, hour, minute, second.

Example: Set current date and time to 10 September 2012 12:00:00 (user input in bold).
DATETIME=09102012120000

Notes:
- The MicroCAT baud rate (set with **BaudRate=**) must be the same as Seaterm232's baud rate (set in the Communications menu).
- **BaudRate=** must be sent twice. After the first entry, the MicroCAT changes to the new baud, and then waits for the command to be sent again at the new baud (In Seaterm232's Communications menu, select *Configure*. In the dialog box, select the new baud rate and click OK. Then retype the command.). This prevents you from accidentally changing to a baud that is not supported by your computer. If it does not receive the command again at the new baud, it reverts to the previous baud rate.

BaudRate=x

x= baud rate (600, 1200, 2400, 4800, 9600, 19200, 38400, 57600, or 115200). Default 9600. Check capability of your computer and terminal program before increasing baud; high baud requires a short cable and good PC serial port with accurate clock. **Command must be sent twice to change rate.**

Length of cable that MicroCAT can drive is dependent on baud. See *Baud Rate, Cable Length, Power, and Data Transmission Rate* in *Section 2: Description of MicroCAT*.

RS232ForceOn=x

x=Y: RS-232 transceiver always enables Tx. Use this setting if providing 3-wire interface (power, ground, and transmit) and setting **AutoRun=Y** (to start sampling when power applied).

x=N: RS-232 transceiver enables Tx only when Rx is valid. *Default*.

OutputExecutedTag=x

x=Y: Display XML Executing and Executed tags. Executed tag displays at end of each command response; Executing tag displays one or more times if MicroCAT response to command requires additional time.

x=N: Do not.

Example: Set MicroCAT to output Executed and Executing tags (user input in bold).
outputexecutedtag=y
`<Executed/>`**getcd**
`. . .` (**GetCD** response)
`<Executed/>`
(Note: `<Executed/>` tag at end of command response takes place of S> prompt.)

ReferencePressure=x

x = reference pressure (gauge) in decibars. MicroCAT without installed pressure sensor uses this reference pressure in conductivity (and optional salinity, sound velocity, and depth) calculations. It also uses reference pressure in *Adaptive Pump Control* algorithm (if enabled). Entry ignored if MicroCAT includes pressure sensor.

Note:
The MicroCAT automatically enters quiescent state after 2 minutes without receiving a command. This timeout algorithm is designed to conserve power consumption if the user does not send **QS** to put the MicroCAT to sleep.

QS

Quit session and place MicroCAT in quiescent (sleep) state. Main power is turned off. Data logging and memory retention are not affected.

Pump Setup Commands

See *Pump Operation* in *Section 2: Description of MicroCAT* for details.

CAUTION:
For polled sampling commands that run the pump (**TPS**, **TPSH**, etc.): the MicroCAT **always** runs the pump in response to these commands, regardless of the conductivity frequency from the last sample and the setting for **MinCondFreq=**.

Note:
For Continuous sampling (pump runs continuously and MicroCAT samples at 1 Hz) and Fast Interval sampling (pump runs continuously and MicroCAT samples at pre-programmed interval), the pump runs continuously if the conductivity frequency remains above **MinCondFreq**.

Note:
Continuous sampling (pump runs continuously and MicroCAT samples at 1 Hz) and Fast Interval sampling (pump runs continuously and MicroCAT samples at pre-programmed interval) are not affected by adaptive pump control.

MinCondFreq=x   **x**= minimum conductivity frequency (Hz) to enable pump turn-on for autonomous or serial line sync mode sampling, to prevent pump from running before MicroCAT is in water. Pump does not run when conductivity frequency drops below **MinCondFreq=**. MicroCAT Configuration Sheet lists uncorrected (raw) frequency output at 0 conductivity.

Typical value (and factory-set default) for **MinCondFreq**= for salt water and estuarine applications is:
(zero conductivity frequency + 500 Hz).

Typical value for **MinCondFreq**= for fresh water applications is:
(zero conductivity frequency + 5 Hz).

AdaptivePumpControl=x   **x=Y**: Run pump before each sample based on *Adaptive Pump Control* methodology.

x=N: Do not use *Adaptive Pump Control* methodology; run pump for 3.5 seconds before each sample.

CAUTION:
The MicroCAT does not check **MinCondFreq** when the user sends **PumpOn**; **do not run the pump dry**. The pump is water lubricated; running it without water will damage it. If briefly testing your system with the **PumpOn** command in dry conditions, orient the MicroCAT to provide an upright U-shape for the plumbing. Then fill the internal plumbing and inside of the pump head with water via the pump exhaust. This will provide enough lubrication to prevent pump damage during brief testing.

PumpOn   Turn pump on to test pump or remove sediment from inside plumbing. **Pump runs continuously, drawing current**. Send **PumpOff** to stop. Note that **PumpOn** has no effect on pump operation while sampling.

PumpOff   Turn pump off if it was turned on with **PumpOn**. Note that **PumpOff** has no effect on pump operation while sampling.

Note:
If the FLASH memory is filled to capacity, sampling continues, but excess data is not saved in memory (i.e., the MicroCAT does not overwrite the data in memory).

Note:
Do not send InitLogging or SampleNumber=0 until all data has been uploaded. These commands do not delete the data; they just reset the data pointer. **If you accidentally send one of these commands before uploading**, recover the data as follows:
1. Set **SampleNumber=x**, where **x** is your estimate of number of samples in memory.
2. Upload data. If **x** is more than actual number of samples in memory, data for non-existent samples will be bad, random data. Review uploaded data file carefully and delete any bad data.
3. If desired, increase **x** and upload data again, to see if there is additional valid data in memory.

Memory Setup Commands

StoreData=x   **x=Y** (default): Store data to FLASH memory when sampling.

x=N: Do not.

InitLogging   Initialize logging – after all previous data has been uploaded, initialize logging before starting to sample again to make entire memory available for recording. **InitLogging** sets sample number (**SampleNumber=**) to 0 (sampling will start with sample 1). If not set to 0, data will be stored after last recorded sample. **Do not send InitLogging until all existing data has been uploaded.**

SampleNumber=x   **x=** sample number for last sample in memory. **SampleNumber=0** is equivalent to **InitLogging**. **Do not send SampleNumber=0 until all existing data has been uploaded.**

Output Format Setup Commands

Notes:
- See *Data Formats* after the command descriptions for complete details.
- The MicroCAT always stores the sample time in memory, regardless of the setting for **OutputTime=**.
- The MicroCAT does not *store* salinity, sound velocity, and/or depth in memory if the respective parameters are enabled for output. It calculates and outputs the values real-time or as data is uploaded; therefore, outputting these parameters has no effect on the number of samples that can be stored in memory.
- Salinity, sound velocity, and depth can also be calculated in SBE Data Processing, from data uploaded from the MicroCAT's memory.

OutputFormat=x

x=0: output raw decimal data.

x=1 (default): output converted decimal data.

x=2: output converted decimal data in XML.

OutputTime=x

x=Y: output date and time.

x=N: do not.

OutputSal=x

x=Y: Calculate and output salinity (psu) with each sample. Only applies if **OutputFormat=1** or **2**.

x=N: Do not.

OutputSV=x

x=Y: calculate and output sound velocity (m/sec), using Chen and Millero formula (UNESCO Technical Papers in Marine Science #44). Only applies if **OutputFormat=1** or **2**.

x=N: do not.

OutputDepth=x

x=Y: calculate and output depth (meters), using **Latitude** in calculation. Only applies if **OutputFormat=1** or **2**.

x=N: do not.

Latitude=x

x= latitude (degrees) to use in depth calculation (if **OutputDepth=Y**).

Autonomous Sampling Commands

Logging commands direct the MicroCAT to sample data at pre-programmed intervals, transmit the data, and (if **StoreData=Y**) store the data in its FLASH memory. Pump operation is dependent on the settings for **MinCondFreq=** and **AdaptivePumpControl=**, and on the temperature and pressure of the previous sample, as described in *Pump Operation* in *Section 2: Description of MicroCAT*.

Note:
Sampling is started by one of the following methods:
- (if **AutoRun=N**) Send **Start**.
- (if **AutoRun=Y**) Apply power.

SampleInterval=x	**x=** interval (seconds) between samples. Note: Do not set **SampleInterval=** to less than (pumping time + sampling time + 5 sec); see *Pump Operation* in *Section 2: Description of MicroCAT* for details.

- **x=1 – 4**: **Continuous Sampling** mode. Pump and all sampling circuitry remain on continuously; MicroCAT samples every 1 second (1 Hz). There is no power saving over 1 Hz sampling if sampling at 2, 3, or 4 sec intervals, but less memory is used.
- **x=5 – 179**: **Fast Interval Sampling** mode (called *interval, continuous pump* in **DS** response and *IntervalContinuousPump* in **GetCD** response). Pump runs continuously, and measurements are made at chosen interval.
- **x=180 – 21,600**: **Slow Interval Sampling** mode (called *interval, discontinuous pump* in **DS** response and *IntervalDiscontinuousPump* in **GetCD** response). Pump runs before each measurement, which are made at chosen interval. Pump turns off and CTD goes into low-power state between measurements.

Note:
If **AutoRun=Y**, a simple 3-wire system (Power, Ground, Transmit) may be used for deployment, since it is not necessary to command the MicroCAT to take each sample. Note that the MicroCAT does not respond to any commands in this configuration, so initial setup must be performed with all 4 wires in place.

AutoRun=x	**x=Y**: When power is applied, wake up and automatically begin to sample as defined by **SampleInterval=** and **SyncMode=**. **x=N**: When power is applied, wake up but do **not** automatically begin to sample, unless **Start** has been sent and **Stop** has not been sent.

Start	Start sampling, as defined by **SampleInterval=**. Data is stored in FLASH memory (if **StoreData=Y**) and is transmitted real-time. Applicable if: - **AutoRun=N**, or - **AutoRun=Y** and you previously sent **Stop** to stop sampling.

Notes:
- If the FLASH memory is filled to capacity, sampling continues, but excess data is not saved in memory (i.e., the MicroCAT does not overwrite the data in memory.
- You may need to send **Stop** several times to get the MicroCAT to respond. This is most likely to occur if sampling continuously or with a small **SampleInterval**.

Stop	Stop sampling. Press any key before entering **Stop**. **Stop** must be sent before uploading data from memory.

* For all sampling, MicroCAT checks conductivity frequency against user-input minimum conductivity frequency (**MinCondFreq=**). If conductivity frequency is less than **MinCondFreq=**, it does not run pump. Pump runs continuously if sampling continuously. For all other sampling schemes, pump runs for 3.5 seconds before MicroCAT takes a sample if **AdaptivePumpControl=N,** or as described in *Pump Operation* in *Section 2: Description of MicroCAT* if **AdaptivePumpControl=Y**.

Serial Line Sync Commands

> **Note:**
> See *Sampling Modes* above for complete details on the operation of serial line synchronization.

SyncMode=x

x=Y: Enable serial line sync.
If **AutoRun=N** and a simple pulse (a single character) is transmitted, or if **AutoRun=Y** and power is applied, MicroCAT runs pump, takes a sample, transmits data, and goes to sleep. Data is stored in FLASH memory if **StoreData=Y**. Pump operation is dependent on setting for **MinCondFreq=** and **AdaptivePumpControl=**, and temperature and pressure of previous sample, as described in *Pump Operation* in *Section 2: Description of MicroCAT*.

x=N: Disable serial line synchronization.

Polled Sampling Commands

These commands are used to request 1 or more samples from the MicroCAT. Unless noted otherwise, the MicroCAT does **not** store the data in FLASH memory. For polled sampling commands that run the pump, pump operation is dependent on the setting for **AdaptivePumpControl**=, and on the temperature and pressure of the previous sample, as described in *Pump Operation* in *Section 2: Description of MicroCAT*.

<table>
<tr><td>

CAUTION:
For polled sampling commands that run the pump (**TPS**, **TPSH**, etc.): the MicroCAT **always** runs the pump in response to polled sampling commands, regardless of the conductivity frequency from the last sample and the setting for **MinCondFreq=**.
Do not run the pump dry. The pump is water lubricated; running it without water will damage it. If briefly testing your system with polled sampling commands in dry conditions, orient the MicroCAT to provide an upright U-shape for the plumbing. Then fill the internal plumbing and inside of the pump head with water via the pump exhaust. This will provide enough lubrication to prevent pump damage during brief testing.

</td></tr>
</table>

TS   **Do not pump.** Take sample, store data in buffer, output data.

TSR   **Do not pump.** Take sample, store data in buffer, output data in raw decimal format (regardless of **OutputFormat**=).

TPS   Run pump, take sample, store data in buffer, output data.

TPSH   Run pump, take sample, store data in buffer (do not output data).

TPSS   Run pump, take sample, store data in buffer and in **FLASH memory**, and output data. Note: MicroCAT ignores this command if sampling data (**Start** has been sent).

<table>
<tr><td>

Note:
The MicroCAT has a buffer that stores the most recent data sample.
Unlike data in the FLASH memory, data in the buffer is erased upon removal or failure of power.

</td></tr>
</table>

TSn:x   **Do not pump.** Take **x** samples and output data. To interrupt this sampling, press Esc key. Note: MicroCAT ignores this command if sampling data (**Start** has been sent).

TPSn:x   Run pump **continuously** while taking **x** samples and outputting data. To interrupt this sampling, press Esc key. Note: MicroCAT ignores this command if sampling data (**Start** has been sent).

SL   Output last sample stored in buffer.

SLTP   Output last sample stored in buffer. Then run pump, take new sample, and store data in buffer (do not output data from new sample).

Data Upload Commands

Stop sampling (send **Stop**) before uploading data.

<table>
<tr>
<td valign="top" width="40%">

Notes:
- **Use Seaterm232's Upload menu to upload data that will be processed by SBE Data Processing**. Manually entering a data upload command does not produce data with the required header information for processing by our software. These commands are included here for reference for users who are writing their own software.
- **If not using the Upload menu** - To save data to a file, click Capture before entering a data upload command.
- See *Data Formats* after these *Command Descriptions*.

</td>
<td valign="top">

GetSamples:b,e

</td>
<td valign="top">

Upload data from scan **b** to scan **e**, in format defined by **OutputFormat**=. First sample is number 1. As data is uploaded, screen first displays
`start time =`
`start sample number =`
These are start time and starting sample number for last set of logged data; can be useful in determining what data to review.

</td>
</tr>
<tr>
<td></td>
<td valign="top">

DDb,e

</td>
<td valign="top">

Upload data from scan **b** to scan **e**, in converted decimal form (**OutputFormat=1**) (regardless of **OutputFormat**=). First sample is number 1. As data is uploaded, screen first displays
`start time =,`
`start sample number = .`
These are start time and starting sample number for last set of logged data; can be useful in determining what data to review.

</td>
</tr>
</table>

Example: Upload samples 1 to 200 to a file (user input in bold).

(Click Capture menu and enter desired filename in dialog box)

GETSAMPLES:1,200
  or
DD1,200

47

Calibration Coefficients Commands

Calibration coefficients are initially factory-set and should agree with
Calibration Certificates shipped with the MicroCAT

<table>
<tr><td>

Note:
F = floating point number
S = string with no spaces

</td></tr>
</table>

Temperature

TCalDate=S	**S**=Temperature calibration date.
TA0=F	**F**=Temperature A0.
TA1=F	**F**=Temperature A1.
TA2=F	**F**=Temperature A2.
TA3=F	**F**=Temperature A3.

Conductivity

CCalDate=S	**S**=Conductivity calibration date.
CG=F	**F**=Conductivity G.
CH=F	**F**=Conductivity H.
CI=F	**F**=Conductivity I.
CJ=F	**F**=Conductivity J.
WBOTC=F	**F**=Conductivity wbotc.
CTCor=F	**F**=Conductivity ctcor.
CPCor=F	**F**=Conductivity cpcor.

Pressure

PCalDate=S	**S**=Pressure calibration date.
PA0=F	**F**=Pressure A0.
PA1=F	**F**=Pressure A1.
PA2=F	**F**=Pressure A2.
PTCA0=F	**F**=Pressure ptca0.
PTCA1=F	**F**=Pressure ptca1.
PTCA2=F	**F**=Pressure ptca2.
PTCB0=F	**F**=Pressure ptcb0.
PTCB1=F	**F**=Pressure ptcb1.
PTCB2=F	**F**=Pressure ptcb2.
PTempA0=F	**F**=Pressure temperature a0.
PTempA1=F	**F**=Pressure temperature a1.
PTempA2=F	**F**=Pressure temperature a2.
POffset=F	**F**=Pressure offset (decibars).

Oxygen

OCalDate=S	**S**=Oxygen calibration date.
OSN=S	**S**=Oxygen sensor serial number.
OxTau20=F	**F**= Oxygen tau20.
OxSoc=F	**F**= Oxygen Soc.
OxFOffset=F	**F**= Oxygen offset.
OxA=F	**F**= Oxygen A.
OxB=F	**F**= Oxygen B.
OxC=F	**F**= Oxygen C.
OxE=F	**F**= Oxygen E.

Data Formats

> **Notes:**
> - Time is the time at the **start** of the sample.
> - The MicroCAT's pressure sensor is an absolute sensor, so its **raw** output includes the effect of atmospheric pressure (14.7 psi). As shown on the Calibration Sheet, Sea-Bird's calibration (and resulting calibration coefficients) is in terms of psia. However, when outputting pressure in **decibars**, the MicroCAT outputs pressure relative to the ocean surface (i.e., at the surface the output pressure is 0 decibars). The MicroCAT uses the following equation to convert psia to decibars: pressure (db) = [pressure (psia) - 14.7] * 0.689476

Each scan ends with a carriage return <CR> and line feed <LF>.

- **OutputFormat=0**: raw decimal data, or diagnostic use at Sea-Bird
  tttttt, ccccc.ccc, pppppp, vvvv, ooooo.ooo, dd mmm yyyy, hh:mm:ss

  where
  - tttttt = temperature A/D counts.
  - ccccc.ccc = conductivity frequency (Hz).
  - pppppp = pressure sensor pressure A/D counts; sent only if pressure sensor installed.
  - vvvv = pressure sensor pressure temperature compensation A/D counts; sent only if pressure sensor installed.
  - ooooo.ooo = oxygen frequency (Hz).
  - dd mmm yyyy = day, month, year; sent only if **OutputTime=Y**.
  - hh:mm:ss = hour, minute, second; sent only if **OutputTime=Y**.
  Note that depth, salinity, and sound velocity are not sent, regardless of the setting for those parameters. All data is separated with a comma and a space.

> *Example:* Sample data output when pressure sensor is installed, **OutputFormat=0**, and **OutputTime=Y**:
> ```
> 524276,  2886.656, 785053, 2706,  4044.734, 20 Apr 2012, 09:01:34
> ```
> (temperature, conductivity, pressure sensor pressure counts, pressure sensor temperature compensation, oxygen frequency, date, time)

- **OutputFormat=1** (default): converted decimal data
  tttt.tttt,ccc.ccccc,ppppp.ppp, oo.ooo, dddd.ddd,ssss.ssss,vvvv.vvv, dd mmm yyyy, hh:mm:ss

  where
  - tttt.tttt = temperature (°C, ITS-90).
  - ccc.ccccc = conductivity (S/m).
  - ppppp.ppp = pressure (decibars); sent only if pressure sensor installed.
  - oo.ooo = oxygen (mL/l).
  - dddd.ddd = depth (meters); sent only if **OutputDepth=Y**.
  - ssss.ssss= salinity (psu); sent only if **OutputSal=Y**.
  - vvvv.vvv = sound velocity (meters/second); sent only if **OutputSV=Y**.
  - dd mmm yyyy = day, month, year; sent only if **OutputTime=Y**.
  - hh:mm:ss = hour, minute, second; sent only if **OutputTime=Y**.

  Leading zeros are suppressed, except for one zero to the left of the decimal point. All data is separated with a comma; date and time are also preceded by a space.
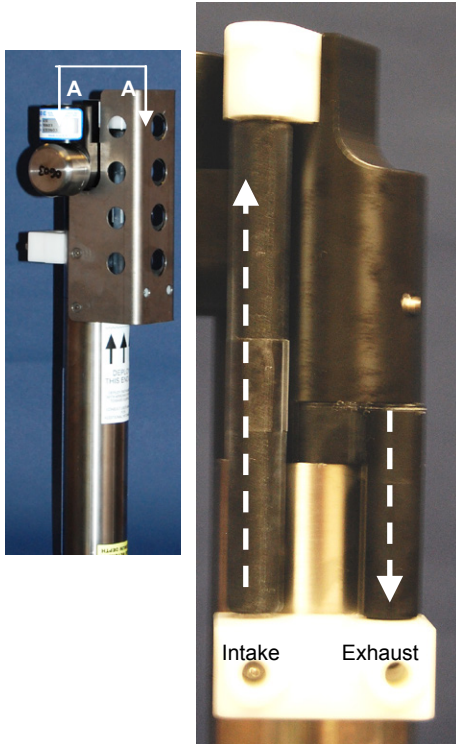
> *Example:* Sample data output when pressure sensor is installed, **OutputFormat=1**, **OutputDepth=Y, OutputSal=Y**, **OutputSV=Y**, **OutputTime=Y**:
> ```
>    8.5796,  0.15269,  531.316,  5.355, 527.021,   1.1348,1451.478,
> 20 Apr 2012, 09:01:44
> ```
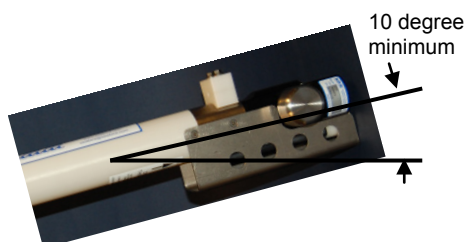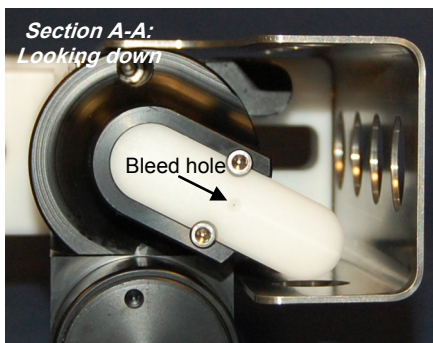> (temperature, conductivity, pressure, oxygen, depth, salinity, sound velocity, date, time)

Note:
For ease in reading, the data structure is shown with each XML tag on a separate line. However, there are no carriage returns or line feeds between tags (see example below).

- **OutputFormat=2**: converted decimal data in XML

```
<?xml version="1.0"?>
<datapacket>
<hdr>
<mfg>Sea-Bird</mfg>
<model>37SIP-IDO</model>
<sn>nnnnnnnn</sn>
</hdr>
<data>
<t1>ttt.tttt</t1>
<c1>cc.ccccc</c1>
<p1>pppp.ppp </p1>
<ox>oo.ooo</ox>
<dm>dddd.ddd</dm>
<sal>sss.ssss</sal>
<sv>vvvv.vvv</sv>
<dt>yyyy-mm-ddThh:mm:ss</dt>
</data>
</datapacket>
```

where
- nnnnnnnn = serial number
- ttt.tttt = temperature (°C, ITS-90).
- cc.ccccc = conductivity (S/m).
- pppp.ppp = pressure (decibars); sent only if pressure sensor installed.
- oo.ooo = oxygen (mL/l).
- dddd.ddd = depth (meters); sent only if **OutputDepth=Y**.
- sss.ssss= salinity (psu); sent only if **OutputSal=Y**.
- vvvv.vvv = sound velocity (meters/second); sent only if **OutputSV=Y**.
- yyyy-mm-ddThh:mm:ss = year, month, day, hour, minute, second; sent only if **OutputTime=Y**.

Leading zeros are suppressed, except for one zero to the left of the decimal point.

Example: Sample data output when pressure sensor is installed, **OutputFormat=2**, **OutputDepth=Y, OutputSal=Y**, **OutputSV=Y**, and **OutputTime=Y**:

```
<?xml version="1.0"?><datapacket><hdr><mfg>Sea-Bird</mfg><model>37SIP-IDO</model>
<sn>03712345</sn></hdr><data><t1>  8.5796</t1><c1> 0.15269</c1><p1> 531.316</p1>
<ox> 5.355</ox><dm> 527.021</dm><sal>   1.1348</sal><sv>1451.478</sv>
<dt>2012-04-20T09:01:44</dt></data></datapacket> CRLF
```
(temperature, conductivity, pressure, oxygen, depth, salinity, sound velocity, date and time)

Optimizing Data Quality / Deployment Orientation

Note:
A pump clogged with sediment results in poor flushing, causing poor quality data.

Shown with conductivity cell guard removed

Intake   Exhaust

Section A-A: Looking down

Bleed hole

10 degree minimum

Background Information

Sea-Bird's general recommendation is to deploy the MicroCAT with the plumbing in an **inverted** U-shape, to minimize the ingestion of sediment. A small bleed hole in the duct provides a way for air to exit the plumbing, so that the pump will prime and operate. In considering the effect of air on the pump, it can be instructive to look at the amount of air in the water column:

- **Case 1**: The top ∼2 meters of the water column may contain a continuous supply of bubbles injected into the system by breaking waves. In this area, the ability to continuously eliminate air from the system, throughout the deployment, is of prime concern.
- **Case 2:** The next ∼30 meters of the water column is not typically affected by bubbles from breaking waves. *Without a bleed hole*, it could take a few days to weeks after deployment for the air to clear out of the system in an inverted U-shape. However, once the air was bled, no more air would be injected into the plumbing.
- **Case 3:** Below ∼30 meters, *without a bleed hole*, it could take only a few hours to a day for the air to clear out of the system in an inverted U-shape. As in Case 2, once the air was bled, no more air would be injected into the plumbing.

The bleed hole, while providing a way for air to exit the plumbing, also provides a little more ventilation; this ventilation will cause a slight decrease in the concentration of anti-foulant in the water held in the plumbing between samples. In our judgment, and the experience of customers, the risk of poor data due to sediment accumulation is usually greater than the risk of slightly reduced effectiveness of the anti-foulant, or is at least a reasonable trade-off.
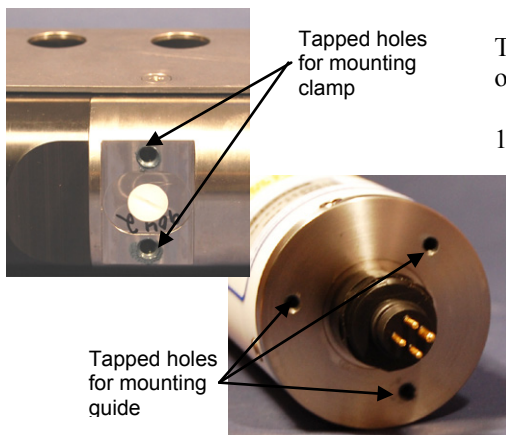
Deployment Recommendations

- **Most deployments** – Deploy the MicroCAT with the plumbing in an **inverted** U-shape (as shown in the photos), allowing air to exit the plumbing through the bleed hole.
- **Deployments where severe bio-fouling is the main concern and sediment is not an issue** –
  Case A: You need accurate data immediately upon deployment - Plug the bleed hole. Deploy the MicroCAT with the plumbing in an **upright** U-shape, providing maximum bio-foul protection but leaving the MicroCAT vulnerable to ingestion of sediment.
  Case B: You can skip some initial data, allowing time for trapped air to dissolve into the water and the pump to prime properly – **Plug the bleed hole**. Deploy the MicroCAT with the plumbing in an **inverted** U-shape, providing maximum bio-foul protection as well as protection from the ingestion of sediment. This deployment method will provide good data within a day if the deployment is deeper than ∼30 meters. Eliminate scans associated with the initial deployment by evaluating the conductivity data; minimal changes in conductivity are an indication that pump flow is not correct because air in the plumbing has prevented the pump from priming.
- **Deployments where air bubbles are the main concern and sediment is not an issue - Plug the bleed hole**. Deploy the MicroCAT with the plumbing in an **upright** U-shape. This orientation provides better bleeding of air from the plumbing than can be achieved with the small bleed hole, but leaves the MicroCAT vulnerable to ingestion of sediment.
- **Deployments where (for mounting reasons) the preferred orientation is horizontal** – Sea-Bird does not recommend horizontal mounting, because sediment can accumulate in the conductivity cell, resulting in very poor quality conductivity data. **As a minimum, incline the MicroCAT 10 degrees above the horizontal, with the inlet and exhaust pointing down,** to prevent sediment accumulation and provide proper pump operation.

Setup for Deployment

Program the MicroCAT for the intended deployment (see *Section 3: Preparing MicroCAT for Deployment* for connection information; see information in this section on commands and sampling modes):

1. If **StoreData=Y**: Ensure all data has been uploaded, and then send **InitLogging** to make the entire memory available for recording. If **InitLogging** is not sent, data will be stored after the last recorded sample.

2. Set the date and time (**DateTime=**).

3. Establish the setup and logging parameters.

4. Establish operating command parameters. These parameters configure the MicroCAT's response upon waking up, and direct the MicroCAT to sample data once, at pre-programmed intervals, or continuously.

Deployment

Tapped holes for mounting clamp

Tapped holes for mounting guide

The MicroCAT can be mounted with customer-supplied hardware or can be ordered with pre-installed Sea-Bird mounting brackets.

1. Install customer-supplied mounting equipment (if Sea-Bird mounting clamp and guide or brackets are not pre-installed):
   A. Install a mounting bracket that attaches to the tapped holes in the MicroCAT. Use titanium hardware to attach the mounting bracket to the MicroCAT, and place non-metallic material between the titanium housing and any dissimilar metal in the bracket. **Do not drill any holes in the MicroCAT**.
   B. Ensure the mounting scheme does not transfer mooring through-tension to the end cap, which could pull off the end cap.

2. New MicroCATs are shipped with AF24173 Anti-Foulant Devices and a yellow protective label pre-installed.
   A. Remove the protective label, if installed, from the intake and exhaust. **The label must be removed prior to deployment or pressurization.** If the label is left in place, the flow will be impeded, the sensor will not operate properly, and you may cause severe damage to the conductivity cell.
   B. Verify that the anti-foulant device cup contains AF24173 Anti-Foulant Devices (see *Section 5: Routine Maintenance and Calibration*).
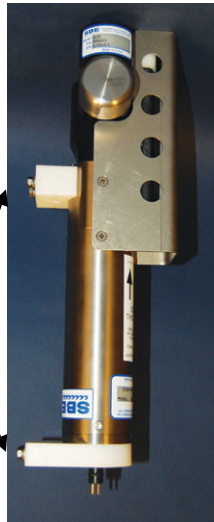
CAUTIONS:
- **Do not use WD-40** or other petroleum-based lubricants, as they will damage the connectors.
- For wet-pluggable MCBH connectors: **Silicone lubricants in a spray can** may contain ketones, esters, ethers, alcohols, or glycols in their propellant. **Do not use these sprays, as they will damage the connector.**

I/O cable connector

Locking sleeve

For most applications, deploy in orientation shown (connector at bottom)

Mounting clamp and guide – loosen hardware to separate clamp/guide halves and mount on mooring cable

3. Install the I/O cable on the MicroCAT:
   A. Lightly lubricate the inside of the dummy plug or cable connector with silicone grease (DC-4 or equivalent).
   B. **XSG Connector** (shown in photos) - Install the dummy plug or cable connector, aligning the raised bump on the side of the plug/connector with the large pin (pin 1 - ground) on the MicroCAT. Remove any trapped air by *burping* or gently squeezing the plug/connector near the top and moving your fingers toward the end cap.   **OR**
      MCBH Connector – Install the plug/cable connector, aligning the pins.
   C. Place the locking sleeve over the plug/connector. Tighten the locking sleeve finger tight only. **Do not overtighten the locking sleeve and do not use a wrench or pliers.**

4. Attach the mounting clamp and guide to the mooring cable. See *Optimizing Data Quality / Deployment Orientation* for deployment recommendations.

5. Verify that the hardware and external fittings are secure.

6. Connect the MicroCAT to the computer and power supply (see *Power and Communications Test* in *Section 3: Preparing MicroCAT for Deployment*). If you have not already done so, send **Start** to start sampling.

7. If using Seaterm232 to view real-time data, click the Capture menu before you begin sampling. Enter the desired capture file name in the dialog box, and click Save. Data displayed in Seaterm232 will be saved to the designated .cap file. Process the data as desired. The .cap file **cannot be processed by Sea-Bird software, as it does not have the required headers and format.**

Recovery

> **WARNING!**
> **If the MicroCAT stops working while underwater, is unresponsive to commands, or shows other signs of flooding or damage, carefully secure it away from people until you have determined that abnormal internal pressure does not exist or has been relieved.** Pressure housings may flood under pressure due to dirty or damaged o-rings, or other failed seals. When a sealed pressure housing floods at great depths and is subsequently raised to the surface, water may be trapped at the pressure at which it entered the housing, presenting a danger if the housing is opened before relieving the internal pressure. Instances of such flooding are rare. However, a housing that floods at 5000 meters depth holds an internal pressure of more than 7000 psia, and has the potential to eject the end cap with lethal force. A housing that floods at 50 meters holds an internal pressure of more than 85 psia; this force could still cause injury.
> If you suspect the MicroCAT is flooded, point it in a safe direction away from people, and loosen the bulkhead connector very slowly, at least 1 turn. This opens an o-ring seal under the connector. Look for signs of internal pressure (hissing or water leak). If internal pressure is detected, let it bleed off slowly past the connector o-ring. Then, you can safely remove the end cap.

1. Rinse the instrument, conductivity cell, and oxygen sensor with fresh water. (See *Section 5: Routine Maintenance and Calibration* for conductivity and DO sensor cleaning and storage.)

2. Install a yellow protective label over the intake and exhaust (1 extra label is included in the spares kit that ships with the MicroCAT).

Uploading and Processing Data

Note:
Data may be uploaded during deployment or after recovery. If uploading after recovery, connect the I/O cable as described in *Power and Communications Test* in *Section 3: Preparing MicroCAT for Deployment*.

1. Double click on **SeatermV2.exe**. The main screen appears.

2. In the Instruments menu, select *SBE 37 RS232*. **Seaterm232** opens.

3. Seaterm232 tries to automatically connect to the MicroCAT. As it connects, it sends **GetHD** and displays the response. Seaterm232 also fills the Send Commands window with the correct list of commands for your MicroCAT. **If there is no communication**:

   A. In the Communications menu, select *Configure*. The Serial Port Configuration dialog box appears. Select the Comm port and baud rate for communication, and click OK. Note that the factory-set baud rate is documented on the Configuration Sheet.

   B. In the Communications menu, select *Connect* (if *Connect* is grayed out, select *Disconnect and reconnect*). Seaterm232 will attempt to connect at the baud specified in Step A, but if unsuccessful will then cycle through all other available baud rates.

   C. If there is still no communication, check cabling between the computer and MicroCAT.

   D. If there is still no communication, repeat Step A with a different comm port, and try to connect again.

Note:
You may need to send **Stop** several times to get the MicroCAT to respond.

4. If sampling autonomously, command the MicroCAT to stop logging by pressing any key, typing **Stop**, and pressing the Enter key.

5. Display MicroCAT status information by typing **DS** and pressing the Enter key. The display looks like this:

```
SBE37SIP-IDO-RS232 V 1.1 SERIAL NO. 12345 20 Apr 2012 00:48:50
vMain =  9.11, vLith =  2.84
auto run = no
sync mode = no
store data = yes
samplenumber = 5, free = 466028
not logging, stop command
sample every 6 seconds
sample mode is interval, continuous pump
adaptive pump control enabled
data format = converted engineering
output time = yes
do not force on RS232 transmitter
minimum conductivity frequency = 3000.0
```

Verify that the status is   **not logging.**

Note:
BaudRate= must be sent twice. After the first entry, the MicroCAT changes to the new baud, and then waits for the command to be sent again at the new baud (In Seaterm232's Communications menu, select *Configure*. In the dialog box, select the new baud rate and click OK. Then retype the command.). If it does not receive the command again at the new baud, it reverts to the previous baud rate.

6. If desired, increase the MicroCAT's baud rate for data upload.

7. Click the Upload menu to upload stored data. Seaterm232 responds as follows:

A. Seaterm232 sends **GetHD** and displays the response, verifying that it is communicating with the 37-SIP-IDO.

B. Seaterm232 sends **OutputExecutedTag=Y**; this setting is required for the upload.

C. Seaterm232 sends **GetSD** and displays the response, providing information on the number of samples in memory.

D. In the Save As dialog box, enter the desired upload file name and click Save. The upload file has a .XML extension.

E. An Upload Data dialog box appears:

Note:
If binary upload is selected, Seaterm232 uploads the data in binary and then converts it to ASCII text, resulting in a data file that is identical to one uploaded in ASCII text.

Select number of bytes uploaded in each block. Seaterm232 uploads data in blocks, and calculates a checksum at end of each block. If block fails checksum verification, Seaterm232 tries to upload block of data again, cutting block size in half.

Defines data upload type and range:
• All data as a single file – All data is uploaded into 1 file.
• By scan number range – Enter beginning scan (sample) number and total number of scans. All data within range is uploaded into 1 file.

To change upload file name selected in Step D above, click Browse to navigate to desired upload file path and name. Upload file has a .xml extension. After Seaterm232 uploads data into .xml data file, it creates .hex data file and .xmlcon configuration file that are compatible with SBE Data Processing. These files are placed in same directory as .xml data file, and have same name (but different extensions).

Make the desired selections.

8. Click the Header Form tab to customize the header:

Defines header information included with uploaded data:
- Prompt for header information – As data is uploaded, user is prompted to fill out user-defined header form.
- Include default header form in upload file – User-defined default header form included in upload file. User is not prompted to add any information when data is uploaded.
- Don't include default header form in upload file – Header information not included in upload file.

The entries are free form, 0 to 12 lines long. This dialog box establishes:
- the header prompts that appear for the user to fill in when uploading data, if *Prompt for header information* was selected
- the header included with the uploaded data, if *Include default header form in upload file* was selected

Enter the desired header/header prompts.

9. Click Upload; the Status bar at the bottom of the window displays the upload progress:
   A. Seaterm232 sends several status commands providing information regarding the number of samples in memory, calibration coefficients, etc., and writes the responses to the upload .xml file.
   B. **If you selected *Prompt for header information* in the Upload Data dialog box** – a dialog box with the header form appears. Enter the desired header information, and click OK. Seaterm232 writes the header information to the upload .xml file.
   C. Seaterm232 sends the data upload command, based on your selection of upload range in the Upload Data dialog box, and writes the data to the upload .xml file.
   D. From the information in the .xml file, Seaterm232 creates a .hex data file and a .xmlcon configuration file that are compatible with SBE Data Processing for processing and plotting the data. These files are placed in the same directory as the .xml data file and have the same name (but different extensions).
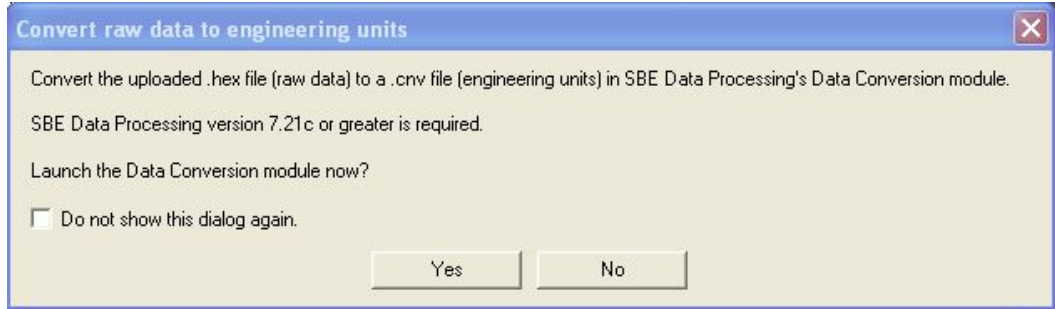
Note:
SeatermV2 with version < 1.1 did not convert the uploaded .xml data file to a .hex and .xmlcon file. *Convert .XML data file* in the Tools menu was used to convert the .xml data file to a .cnv file, which could be processed in SBE Data Processing. We recommend that you update your SeatermV2 software to 1.1b or later.

Notes:
- Ensure all data has been uploaded from the MicroCAT by reviewing the data in SBE Data Processing.
- If you do not run Data Conversion now, you can run it later by opening SBE Data Processing.
- See the SBE Data Processing manual and/or Help for details.

10. After the data has been uploaded, Seaterm232 prompts you to run SBE Data Processing's Data Conversion module if desired. Data Conversion converts the .hex (raw data) file to a .cnv file, which can then be processed by other modules in SBE Data Processing.

A. If you click Yes, Seaterm232 opens SBE Data Processing's Data Conversion module, and fills in the appropriate instrument configuration (.xmlcon) file and data (.hex) file on the File Setup tab.
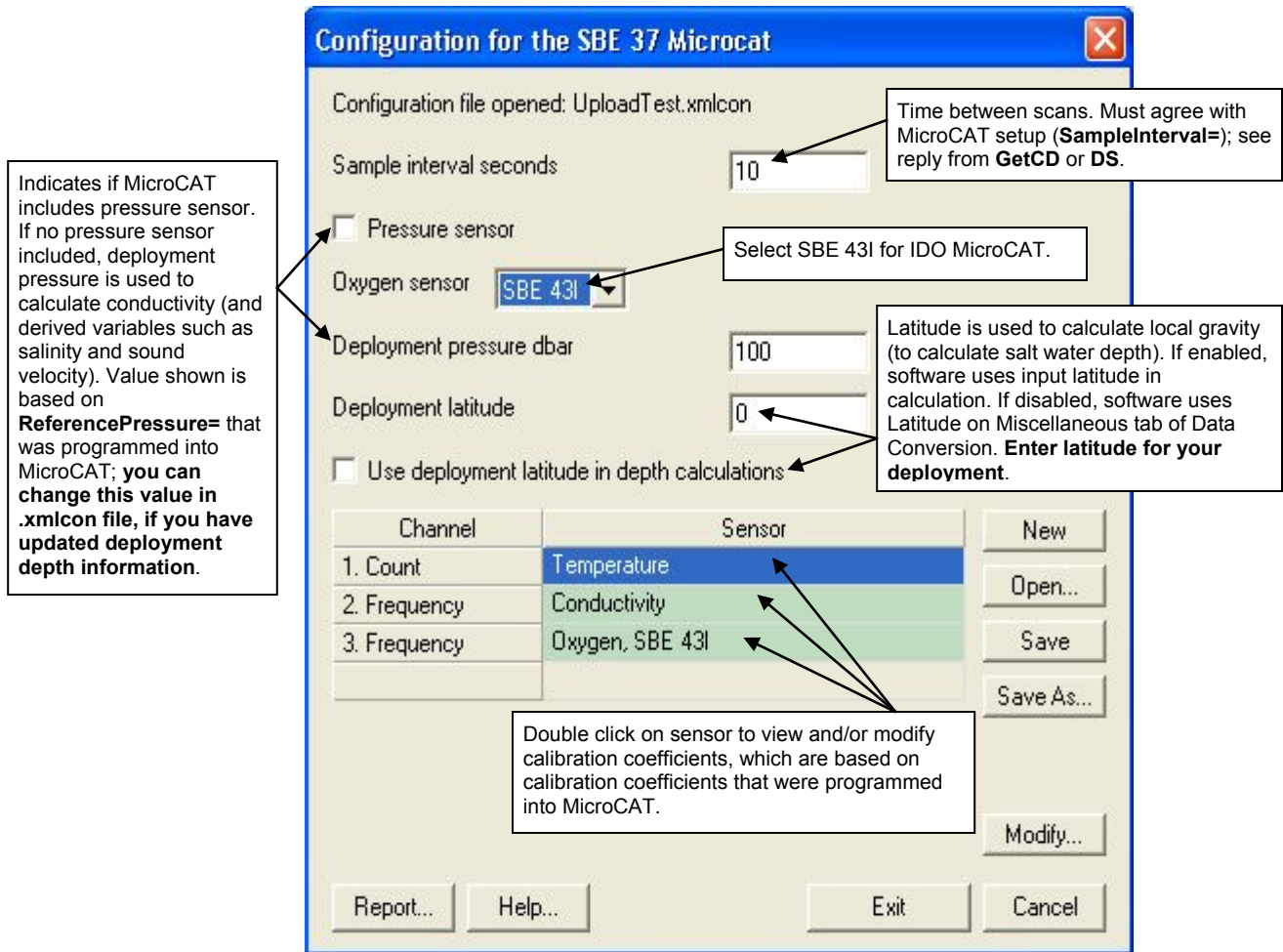
Location to store all setup information. Default is directory with SeatermV2 application data, when Data Conversion is launched from Seaterm232.

Instrument configuration (.xmlcon) file location, which is created by Seaterm232, and contains MicroCAT's calibration coefficients (see dialog box below).

Directory and file name for raw data (.hex) file created by Seaterm232 from uploaded data.

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The Configuration dialog box (which appears if you click *Modify* on the File Setup tab) looks like this:
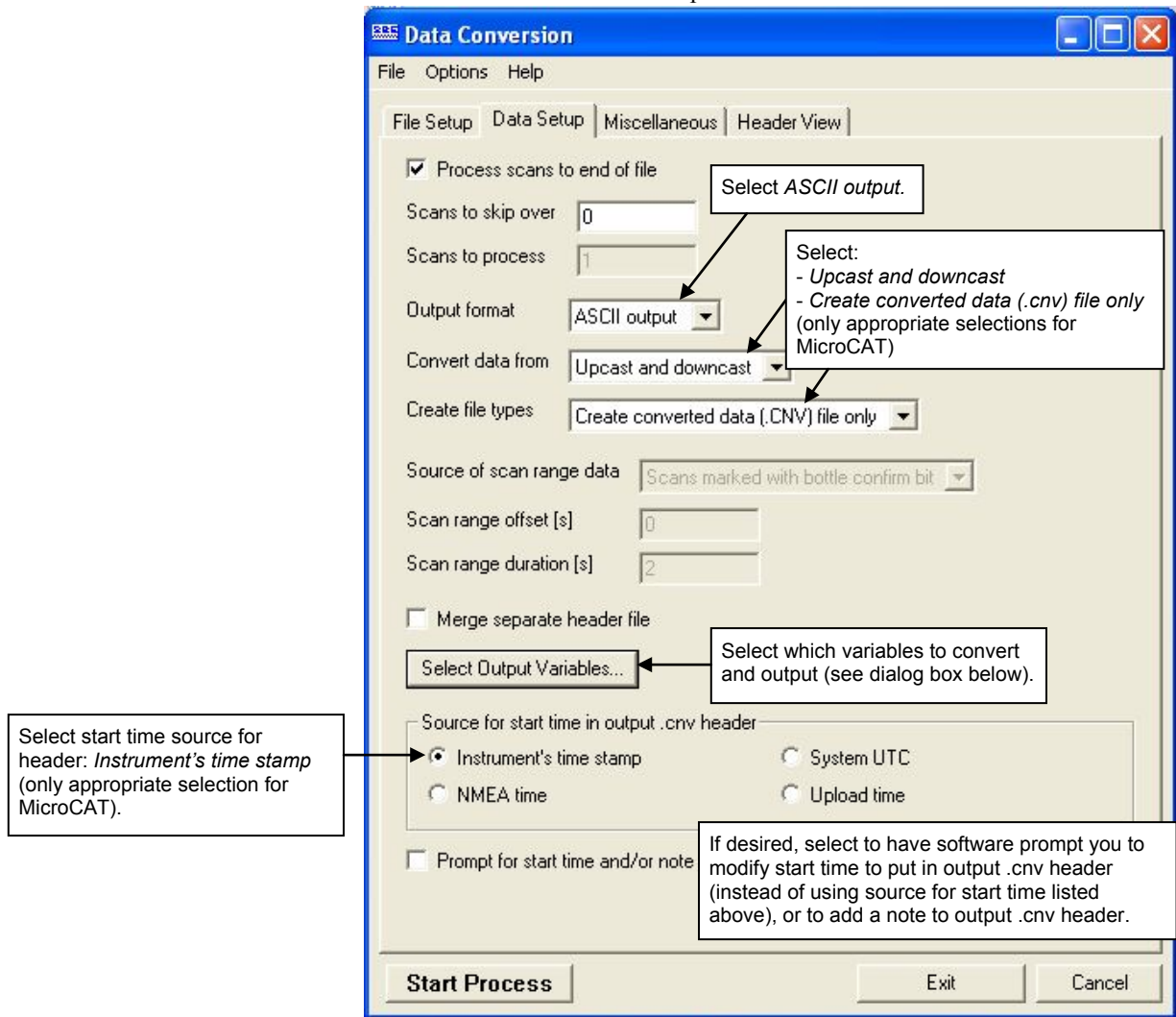
Configuration for the SBE 37 Microcat

Configuration file opened: UploadTest.xmlcon

Sample interval seconds   `10`

Time between scans. Must agree with MicroCAT setup (**SampleInterval=**); see reply from **GetCD** or **DS**.

☐ Pressure sensor

Oxygen sensor   `SBE 43I`

Select SBE 43I for IDO MicroCAT.

Indicates if MicroCAT includes pressure sensor. If no pressure sensor included, deployment pressure is used to calculate conductivity (and derived variables such as salinity and sound velocity). Value shown is based on **ReferencePressure=** that was programmed into MicroCAT; **you can change this value in .xmlcon file, if you have updated deployment depth information**.

Deployment pressure dbar   `100`

Deployment latitude   `0`

☐ Use deployment latitude in depth calculations

Latitude is used to calculate local gravity (to calculate salt water depth). If enabled, software uses input latitude in calculation. If disabled, software uses Latitude on Miscellaneous tab of Data Conversion. **Enter latitude for your deployment**.

Channel	Sensor
1. Count	Temperature
2. Frequency	Conductivity
3. Frequency	Oxygen, SBE 43I

New
Open...
Save
Save As...

Double click on sensor to view and/or modify calibration coefficients, which are based on calibration coefficients that were programmed into MicroCAT.

Modify...

Report...   Help...   Exit   Cancel

The settings in the .xmlcon file created by Seaterm232 are based on the setup of the MicroCAT.
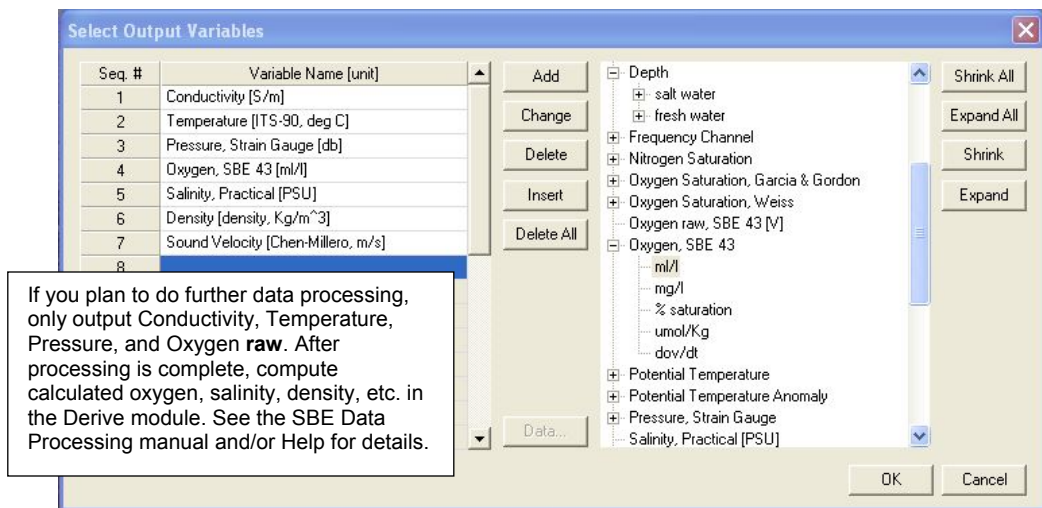- Review the deployment latitude, and modify as needed.
- If your MicroCAT does not have a pressure sensor, review the deployment pressure, and modify as needed.

Click Save if you made any changes, and then click Exit.

B.   Click on the Data Setup tab.

The Select Output Variables dialog box (which appears when you click *Select Output Variables* on the Data Setup tab) looks like this:

Select Temperature, Conductivity, Pressure (optional), and Oxygen as well as desired derived variables such as salinity, sound velocity, etc. Click OK.

C.   At the bottom of the Data Conversion dialog box, click Start Process to convert the .hex file to a .cnv file.

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11. Once the data is converted to a .cnv file, use the other SBE Data Processing modules as desired:
    - Derive module - Calculate additional derived variables.
    - Sea Plot module - Plot data.

Editing Raw Data File

Sometimes users want to edit the raw .hex data file before beginning processing, to remove data at the beginning of the file corresponding to instrument *soak* time, remove blocks of bad data, edit the header, or add explanatory notes . **Editing the raw .hex file can corrupt the data, making it impossible to perform further processing using Sea-Bird software.** Sea-Bird strongly recommends that you first convert the data to a .cnv file (using the Data Conversion module in SBE Data Processing), and then use other SBE Data Processing modules to edit the .cnv file as desired.

The procedure described below for editing a .hex data file has been found to work correctly on computers running Windows 98, 2000, and NT. **If the editing is not performed using this technique, SBE Data Processing may reject the edited data file and give you an error message.**

Note:
Although we provide this technique for editing a raw .hex file, **Sea-Bird's strong recommendation, as described above, is to always convert the raw data file and then edit the converted file.**

1. **Make a back-up copy of your .hex data file before you begin.**

2. Run **WordPad**. In the File menu, select Open. The Open dialog box appears. For *Files of type*, select *All Documents (*.*)*. Browse to the desired .hex file and click Open.

3. Edit the file as desired, **inserting any new header lines after the System Upload Time line**. Note that all header lines must begin with an asterisk (*), and *END* indicates the end of the header. An example is shown below (for an SBE 21), with the added lines in bold:
   ```
   * Sea-Bird SBE 21 Data File:
   * FileName = C:\Odis\SAT2-ODIS\oct14-19\oc15_99.hex
   * Software Version Seasave Win32 v1.10
   * Temperature SN = 2366
   * Conductivity SN = 2366
   * System UpLoad Time = Oct 15 1999  10:57:19
   * Testing adding header lines
   * Must start with an asterisk
   * Place anywhere between System Upload Time & END of header
   * NMEA Latitude = 30 59.70 N
   * NMEA Longitude = 081 37.93 W
   * NMEA UTC (Time) = Oct 15 1999  10:57:19
   * Store Lat/Lon Data = Append to Every Scan and Append to .NAV
   File When <Ctrl F7> is Pressed
   ** Ship:       Sea-Bird
   ** Cruise:     Sea-Bird Header Test
   ** Station:
   ** Latitude:
   ** Longitude:
   *END*
   ```

4. In the File menu, select Save (**not** Save As). If you are running Windows 2000, the following message displays:
   ```
   You are about to save the document in a Text-Only format, which
   will remove all formatting. Are you sure you want to do this?
   ```
   Ignore the message and click *Yes*.

5. In the File menu, select Exit.

Section 5: Routine Maintenance and Calibration

This section reviews corrosion precautions, connector mating and maintenance, conductivity cell cleaning and storage, plumbing maintenance, plastic housing handling instructions, pressure sensor maintenance, O-ring maintenance, replacement of AF24173 Anti-Foulant Devices, and sensor calibration. The accuracy of the MicroCAT is sustained by the care and calibration of the sensors and by establishing proper handling practices.

Corrosion Precautions

Rinse the MicroCAT with fresh water after use and prior to storage.

All exposed metal is titanium; other materials are plastic. No corrosion precautions are required, but direct electrical connection of the MicroCAT housing to mooring or other dissimilar metal hardware should be avoided.

Connector Mating and Maintenance

Note:
See *Application Note 57: Connector Care and Cable Installation*.

CAUTIONS:
- **Do not use WD-40** or other petroleum-based lubricants, as they will damage the connectors.
- For wet-pluggable MCBH connectors: **Silicone lubricants in a spray can** may contain ketones, esters, ethers, alcohols, or glycols in their propellant. **Do not use these sprays, as they will damage the connector.**

I/O cable

Locking sleeve

Clean and inspect the connectors and cable before every deployment and as part of your yearly equipment maintenance. Inspect connectors that are unmated for signs of corrosion product around the pins, and for cuts, nicks or other flaws that may compromise the seal.

When remating:

1. Lightly lubricate the inside of the dummy plug/cable connector with silicone grease (DC-4 or equivalent).

2. **XSG Connector** - Install the plug/cable connector, aligning the raised bump on the side of the plug/cable connector with the large pin (pin 1 - ground) on the MicroCAT. Remove any trapped air by *burping* or gently squeezing the plug/connector near the top and moving your fingers toward the end cap.   **OR**
   MCBH Connector – Install the plug/cable connector, aligning the pins.

3. Place the locking sleeve over the plug/cable connector. Tighten the locking sleeve finger tight only. **Do not overtighten the locking sleeve and do not use a wrench or pliers.**
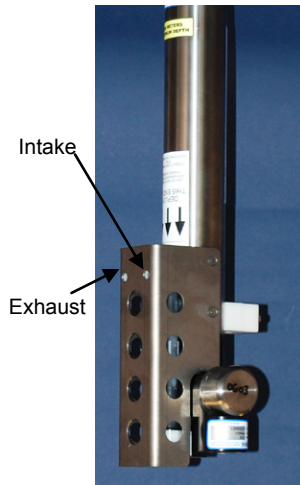
Verify that a cable is installed on the MicroCAT before deployment.

Conductivity Cell and Dissolved Oxygen Sensor Maintenance

CAUTIONS:
- **Do not put a brush or any object inside the plumbing to clean it.** Touching and bending conductivity cell electrodes can change the calibration; large bends /movement of the electrodes can damage the cell. Touching the oxygen sensor membrane can tear it.
- **Do not store with water in the plumbing.** Freezing temperatures (for example, Arctic environments or during air shipment) can break the conductivity cell or damage the oxygen sensor membrane if it is full of water.

Intake

Exhaust

The MicroCAT's conductivity cell, plumbing, and oxygen sensor plenum is shipped dry to prevent freezing in shipping.

Refer to *Application Note 2D: Instructions for Care and Cleaning of Conductivity Cells* for conductivity cell cleaning procedures and cleaning materials.
- The Active Use (after each cast) section of the application note is not applicable to the MicroCAT, which is intended for use as a moored instrument.
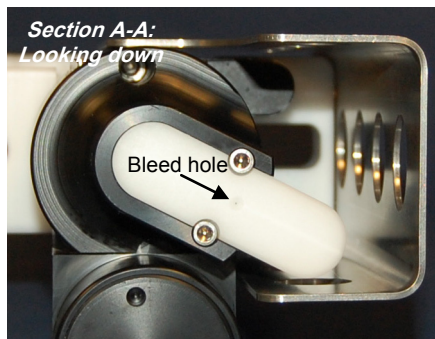
Refer to *Application Note 64: SBE 43 Dissolved Oxygen Sensor* for cleaning and storage procedures and materials.
- **Prolonged exposure of the dissolved oxygen sensor membrane to Triton X-100 is harmful to the sensor membrane and causes the sensor calibration to drift.** As a result of the oxygen sensor sensitivity to Triton and because the conductivity cell and oxygen sensor are integrated in this instrument, we recommend use of the dissolved oxygen sensor cleaning and storage instructions for the entire plumbing system; **do not use cleaning and storage instructions for the conductivity cell (these could damage the oxygen sensor membrane)**.

To rinse or fill the conductivity cell, dissolved oxygen plenum, and plumbing:

- Hold or clamp the MicroCAT with the connector end up, so that the plumbing is in a U-shape.
- Pour the water or solution through the plumbing with a syringe or wash bottle.

Plumbing Maintenance

A A

Section A-A:
Looking down

Bleed hole

A clogged bleed hole can trap air, preventing the pump from functioning properly; this will affect the data quality. Before each deployment, clean the bleed hole with 0.4 mm (0.016 inch) diameter (#26 AWG) wire; a wire is included in the spares kit that ships with the MicroCAT. Insert the wire 13 mm (0.5 inches) into the hole to clean it; verify it is clear by spraying water into the hole.

Handling Instructions for Plastic *ShallowCAT*

See detail below

Hex screw securing connector end cap (one each side)

Detail - Connector end cap

The MicroCAT's 7000-meter titanium housing offers the best durability with a modest amount of care. The *ShallowCAT*, a 350-meter plastic housing, saves money and weight. However, more care and caution in handling is required. To get the same excellent performance and longevity for the plastic-housing version:
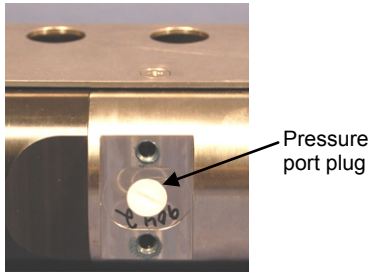
- The MicroCAT's I/O connector end cap is retained by two screws through the side of the housing. The screw holes are close to the end of the housing. Particularly in a cold environment, where plastic is more brittle, the potential for developing a crack around the screw hole(s) is greater for the plastic housing than for the titanium housing. Observe the following precautions –
  - ➢ When removing the end cap (to access the electronics), be careful to avoid any impact in this area of the housing.
  - ➢ When reinstalling the end cap, do not use excess torque on the screws. Sea-Bird recommends tightening the screws to 15 inch-lbs. Alternatively, tighten the screws finger-tight, and then turn each screw an additional 45 degrees.

- A plastic housing is more susceptible to scratches than a titanium housing. Do not use screwdrivers or other metal tools to pry off the end cap.
  - ➢ Of primary concern are scratches on O-ring mating and sealing surfaces. Take extra precaution to avoid a scraping contact with these surfaces when re-seating the end cap.
  - ➢ Also take care to keep the O-ring lubricated surfaces clean – avoid trapping any sand or fine grit that can scratch the critical sealing surfaces. If the O-ring lubricant does accumulate any material or grit that can cause a leak or make a scratch, it must be carefully cleaned and replaced with fresh, clean lubricant (Parker Super O Lube).
  - ➢ Shallow, external scratches are cosmetic only, and will not affect the performance of the MicroCAT. However, deep external scratches can become points of weakness for deep deployments or fracture from impact during very cold weather.

- If you remove the screws securing the conductivity cell guard to the housing (for example, to change the Anti-Foulant Devices), follow the same precautions as described above for removing and replacing the connector end cap.

Pressure Sensor (optional) Maintenance

Pressure port plug

CAUTION:
Do not put a brush or any object in the pressure port. Doing so may damage or break the pressure sensor.

The pressure port is located behind the mount clamp. The pressure port plug has a small vent hole to allow hydrostatic pressure to be transmitted to the pressure sensor inside the instrument, while providing protection for the pressure sensor, keeping most particles and debris out of the pressure port.

Periodically (approximately once a year) inspect the pressure port to remove any particles, debris, etc.:

1. Unscrew the pressure port plug from the pressure port.

2. Rinse the pressure port with warm, de-ionized water to remove any particles, debris, etc.

3. Replace the pressure port plug.

O-Ring Maintenance

Note:
For details on recommended practices for cleaning, handling, lubricating, and installing O-rings, see the *Basic Maintenance of Sea-Bird Equipment* module in the Sea-Bird training materials: www.seabird.com/training/ TrainingHandouts.htm.

Recommended inspection and replacement schedule:
*   SBE 37-SIP-IDO's O-rings are not normally disturbed. We recommend inspection and replacement approximately every 3 to 5 years.

Remove any water from the O-rings and mating surfaces in the housing with a lint-free cloth or tissue. Inspect O-rings and mating surfaces for dirt, nicks, and cuts. Clean or replace as necessary. Apply a light coat of O-ring lubricant (Parker Super O Lube) to O-rings and mating surfaces.
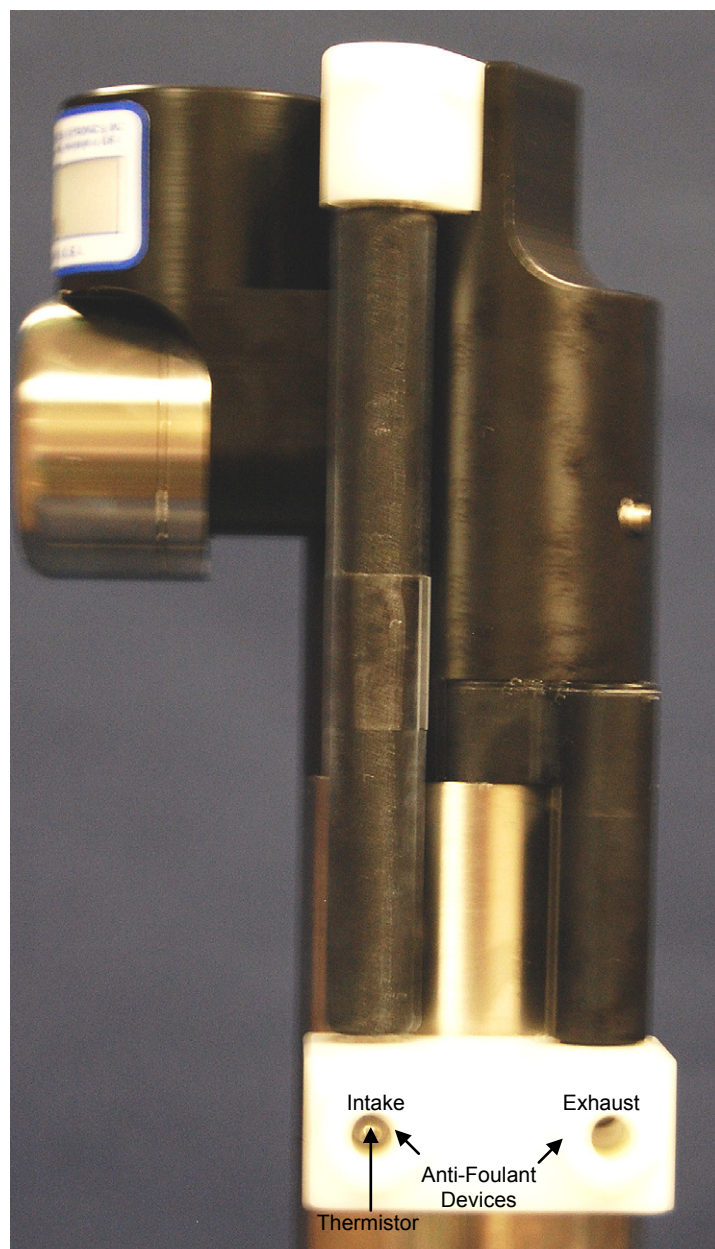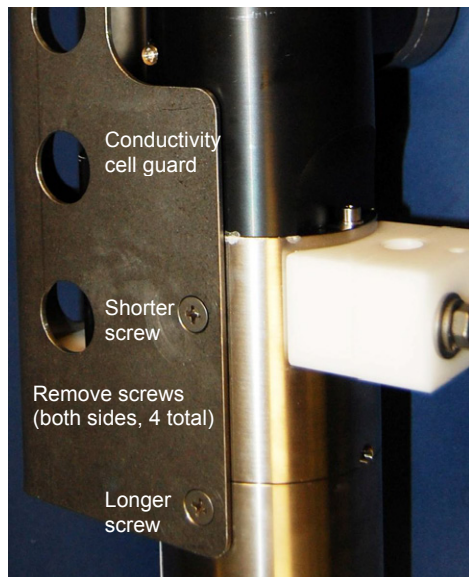
Replacing Anti-Foulant Devices – Mechanical Design Change

CAUTIONS:
- **Be careful not to damage the glass conductivity cell or the thermistor when removing / replacing Anti-Foulant Devices.**
- **If applicable to your MicroCAT, see *Handling Instructions for Plastic ShallowCAT***

The AF24173 Anti-Foulant Devices are installed at the intake and the pump exhaust. Details are provided below on replacing the AF24173 Anti-Foulant Devices. This page provides the mechanical details for the SBE 37-SIP-IDO MicroCAT. The following page, developed for a MicroCAT that does not include an integral pump or dissolved oxygen sensor, provides the precautions and handling details.

1. Remove the 4 Phillips-head screws holding the conductivity cell guard to the housing. Carefully remove the cell guard.

2. Remove and replace the Anti-Foulant Devices.

3. Carefully replace the cell guard, securing it to the housing with the 4 Phillips-head screws.

Shown with conductivity cell guard removed

Replacing Anti-Foulant Devices (SBE 37-SI, SM, IM)

AF24173
Anti-Foulant
Device

The MicroCAT has an anti-foulant device cup and cap on each end of the cell. New MicroCATs are shipped with an Anti-Foulant Device and a protective plug pre-installed in each cup.

WARNING!

AF24173 Anti-Foulant Devices contain bis(tributyltin) oxide. Handle the devices only with rubber or latex gloves. Wear eye protection. Wash with soap and water after handling.

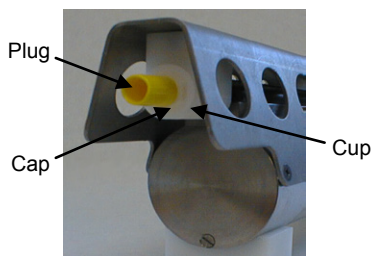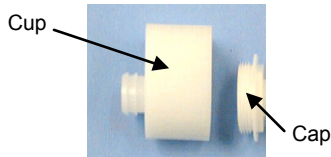**Read precautionary information on product label (see Appendix III) before proceeding.**

It is a violation of US Federal Law to use this product in a manner inconsistent with its labeling.

Wearing rubber or latex gloves, follow this procedure to replace each Anti-Foulant Device (two):

1. Remove the protective plug from the anti-foulant device cup;

2. Unscrew the cap with a $5/8$-inch socket wrench;

3. Remove the old Anti-Foulant Device. If the old device is difficult to remove:

    • Use needle-nose pliers and carefully break up material;

    • If necessary, remove the guard to provide easier access.

    Place the new Anti-Foulant Device in the cup;

4. Rethread the cap onto the cup. Do not over tighten;

5. If the MicroCAT is to be stored, reinstall the protective plug. **Note that the plugs must be removed prior to deployment or pressurization.** If the plugs are left in place during deployment, the cell will not register conductivity. If left in place during pressurization, the cell may be destroyed.

Cup

Cap

Plug

Cap

Cup

CAUTION:
Anti-foulant device cups are attached to the guard and connected with tubing to the cell**. Removing the guard without disconnecting the cups from the guard will break the cell.** If the guard must be removed:

1. Remove the two screws connecting each anti-foulant device cup to the guard.

2. Remove the four Phillips-head screws connecting the guard to the housing and sensor end cap.

3. Gently lift the guard away.

Sensor Calibration

> **Note:**
> Please remove AF24173 Anti-Foulant Devices from the anti-foulant device cup before returning the MicroCAT to Sea-Bird. Store them for future use. See *Replacing Anti-Foulant Devices* for removal procedure.
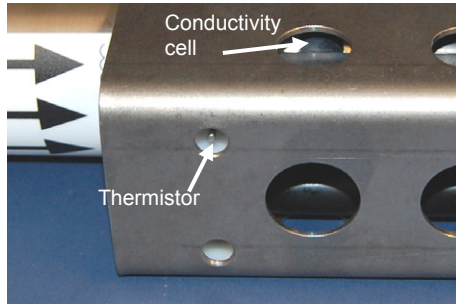
Sea-Bird sensors are calibrated by subjecting them to known physical conditions and measuring the sensor responses. Coefficients are then computed, which may be used with appropriate algorithms to obtain engineering units. The sensors on the MicroCAT are supplied fully calibrated, with coefficients printed on their respective Calibration Certificates (see back of manual). These coefficients have been stored in the MicroCAT's EEPROM.

We recommend that MicroCATs be returned to Sea-Bird for calibration.

Conductivity Sensor Calibration

The conductivity sensor incorporates a fixed precision resistor in parallel with the cell. When the cell is dry and in air, the sensor's electrical circuitry outputs a frequency representative of the fixed resistor. This frequency is recorded on the Calibration Certificate and should remain stable (within 1 Hz) over time.

The primary mechanism for calibration drift in conductivity sensors is the fouling of the cell by chemical or biological deposits. Fouling changes the cell geometry, resulting in a shift in slope. Accordingly, the most important determinant of long-term sensor accuracy is the cleanliness of the cell. We recommend that the conductivity sensor be calibrated before and after deployment, but particularly when the cell has been exposed to contamination by oil slicks or biological material.

Temperature Sensor Calibration

The primary source of temperature sensor calibration drift is the aging of the thermistor element. Sensor drift will usually be a few thousandths of a degree during the first year, and less in subsequent intervals. Sensor drift is not substantially dependent upon the environmental conditions of use, and — unlike platinum or copper elements — the thermistor is insensitive to shock.

Dissolved Oxygen Sensor Calibration

The primary mechanism for calibration drift in oxygen sensors is the fouling of the membrane by chemical or biological deposits. Fouling changes the membrane permeability, resulting in a shift in slope. Accordingly, the most important determinant of long-term sensor accuracy is the cleanliness of the membrane. We recommend that oxygen sensors be calibrated before and after deployment, but particularly when the membrane has been exposed to contamination by oil slicks or biological material.

Pressure Sensor (optional) Calibration

The optional strain-gauge pressure sensor is a mechanical diaphragm type, with an initial static error band of 0.05%. Consequently, the sensor is capable of meeting the MicroCAT's 0.10% error specification with some allowance for aging and ambient-temperature induced drift.

Pressure sensors show most of their error as a linear offset from zero. A technique is provided below for making small corrections to the pressure sensor calibration using the *offset* (**POffset=**) calibration coefficient term by comparing MicroCAT pressure output to readings from a barometer.

Allow the MicroCAT to equilibrate in a reasonably constant temperature environment for at least 5 hours before starting. Pressure sensors exhibit a transient change in their output in response to changes in their environmental temperature. Sea-Bird instruments are constructed to minimize this by thermally decoupling the sensor from the body of the instrument. However, there is still some residual effect; allowing the MicroCAT to equilibrate before starting will provide the most accurate calibration correction.

> **Note:**
> The MicroCAT's pressure sensor is an absolute sensor, so its **raw** output (**OutputFormat=0**) includes the effect of atmospheric pressure (14.7 psi). As shown on the Calibration Sheet, Sea-Bird's calibration (and resulting calibration coefficients) is in terms of psia. However, when outputting pressure in **engineering units**, the MicroCAT outputs pressure relative to the ocean surface (i.e., at the surface the output pressure is 0 decibars). The MicroCAT uses the following equation to convert psia to decibars:
> Pressure (db) =
> [pressure (psia) - 14.7] * 0.689476

1. Place the MicroCAT in the orientation it will have when deployed.

2. In Seaterm232:
    A. Set the pressure offset to 0.0 (**POffset=0**).
    B. Set the output format to converted decimal (**OutputFormat=1**), so the pressure output will be in decibars.
    C. Send **TSn:100** to take 100 samples and transmit data.

3. Compare the MicroCAT output to the reading from a good barometer at the same elevation as the MicroCAT's pressure sensor port.
    Calculate *offset* = barometer reading – MicroCAT reading

4. Enter the calculated offset (positive or negative) in the MicroCAT's EEPROM, using **POffset=** in Seaterm232.

> *Offset Correction Example*
> Absolute pressure measured by a barometer is 1010.50 mbar. Pressure displayed from MicroCAT is -2.5 dbars.
> Convert barometer reading to dbars using the relationship: mbar * 0.01 = dbar
> Barometer reading = 1010.50 mbar * 0.01 = 10.1050 dbar
> The MicroCAT's internal calculations output gage pressure, using an assumed value of 14.7 psi for atmospheric pressure. Convert MicroCAT reading from gage to absolute by adding 14.7 psia to the MicroCAT's output:
> -2.5 dbars + (14.7 psi * 0.689476 dbar/psia) = -2.5 + 10.13 = 7.635 dbars
> Offset = 10.1050 – 7.635 = + 2.47 dbars
> Enter offset in MicroCAT.

For demanding applications, or where the sensor's air ambient pressure response has changed significantly, calibration using a dead-weight generator is recommended. The pressure sensor port uses a 7/16-20 straight thread for mechanical connection to the pressure source. Use a fitting that has an O-ring tapered seal, such as Swagelok-200-1-4ST, which conforms to MS16142 boss.

Section 6: Troubleshooting

This section reviews common problems in operating the MicroCAT, and provides the most common causes and solutions.

Problem 1: Unable to Communicate with MicroCAT

If **OutputExecutedTag=N**, the S> prompt indicates that communications between the MicroCAT and computer have been established. Before proceeding with troubleshooting, attempt to establish communications again by selecting *Connect* in the Communications menu in Seaterm232 or pressing the Enter key several times.

Cause/Solution 1: The I/O cable connection may be loose. Check the cabling between the MicroCAT and computer for a loose connection.

Cause/Solution 2: The instrument communication settings may not have been entered correctly in Seaterm232. Verify the settings in the Serial Port Configuration dialog box (Communications menu -> *Configure*). The settings should match those on the instrument Configuration Sheet.

Cause/Solution 3: The I/O cable between the MicroCAT and computer may not be the correct one. The I/O cable supplied with the MicroCAT permits connection to standard 9-pin RS-232 interfaces.

Problem 2: No Data Recorded

Cause/Solution 1: The memory may be full; once the memory is full, no further data will be recorded. Verify that the memory is not full using **GetSD** or **DS** (*free = 0 or 1* if memory is full). Sea-Bird recommends that you upload all previous data before beginning another deployment. Once the data is uploaded, send **InitLogging** to reset the memory. After the memory is reset, **GetSD** or **DS** will show *samples = 0*.

Cause/Solution 2: The MicroCAT may be set to **StoreData=N**; see the **GetCD** or **DS** response. The MicroCAT will only store data to memory if **StoreData=Y**.

Problem 3: Unreasonable T, C, P, or D.O. Data

The symptom of this problem is a data file that contains unreasonable values (for example, values that are outside the expected range of the data).

Cause/Solution 1: A data file with unreasonable (i.e., out of the expected range) values for temperature, conductivity, pressure, or dissolved oxygen may be caused by incorrect calibration coefficients in the MicroCAT. Send **GetCC** to verify the calibration coefficients in the MicroCAT match the instrument Calibration Certificates. Note that calibration coefficients do not affect the raw data stored in MicroCAT memory.
- If you have not yet overwritten the memory with new data, you can correct the coefficients and then upload the data again.
- If you have overwritten the memory with new data, you can manually correct the coefficients in the .xmlcon configuration file, and then reprocess the data in SBE Data Processing's Data Conversion module.

Cause/Solution 2: Minimal changes in **conductivity** are an indication that the pump flow is not correct. Poor flushing can have several causes:

- Air in the plumbing may be preventing the pump from priming. This can result from:
  - A clogged air bleed hole; clean the air bleed hole (see *Plumbing Maintenance* in *Section 5: Routine Maintenance and Calibration*).
  - Incorrect orientation for a shallow deployment in a location with breaking waves; see *Optimizing Data Quality / Deployment Orientation* in *Section 4: Deploying and Operating MicroCAT*.
- The pump may be clogged by sediment. Using a wash bottle, flush the plumbing to attempt to dislodge the sediment. If the sediment is impacted and you cannot flush it, return the MicroCAT to Sea-Bird for servicing. To minimize ingestion of sediment for future deployments, see *Optimizing Data Quality / Deployment Orientation* in *Section 4: Deploying and Operating MicroCAT*.
- The pump may not be turning on before each sample, if **MinCondFreq=** is set too high. See *Command Descriptions* in *Section 4: Deploying and Operating MicroCAT* for details.

Problem 4: Salinity Spikes

Salinity is a function of conductivity, temperature, and pressure, and must be calculated from C, T, and P measurements made on the same parcel of water. Salinity is calculated and output by the 37-SIP-IDO if **OutputSal=Y**. Alternatively, salinity can be calculated in SBE Data Processing's Data Conversion module from the data uploaded from memory (.hex file) or in SBE Data Processing's Derive module from the converted (.cnv) file.

[*Background information*: Salinity spikes in **profiling** (i.e., moving, fast sampling) instruments typically result from misalignment of the temperature and conductivity measurements in conditions with sharp gradients. This misalignment is often caused by differences in response times for the temperature and conductivity sensors, and can be corrected for in post-processing if the T and C response times are known.]

In **moored,** pumped instruments such as the 37-SIP-IDO MicroCAT, the pump flushes the conductivity cell at a faster rate than the environment changes, so the T and C measurements stay closely synchronized with the environment (i.e., even slow or varying response times are not significant factors in the salinity calculation). More typical causes of salinity spikes in a moored 37-SIP-IDO include:

Cause/Solution 1: Severe external bio-fouling can restrict flow through the conductivity cell to such an extent that the conductivity measurement is significantly delayed from the temperature measurement.

Cause/Solution 2: For a MicroCAT moored at shallow depth, differential solar heating can cause the actual temperature inside the conductivity cell to differ from the temperature measured by the thermistor. Salinity spikes associated mainly with daytime measurements during sunny conditions may be caused by this phenomenon.

Cause/Solution 3: For a MicroCAT moored at shallow depth, air bubbles from breaking waves or spontaneous formation in supersaturated conditions can cause the conductivity cell to read low of correct.

Glossary

MicroCAT (SBE 37) – High-accuracy conductivity, temperature, and optional pressure Recorder/Sensor. A number of models are available:

- 37-IM (**I**nductive **M**odem, internal battery and memory)
- 37-IMP (**I**nductive **M**odem, internal battery and memory, integral **P**ump)
- 37-IMP-IDO (**I**nductive **M**odem, internal battery and memory, integral **P**ump, **I**ntegrated **D**issolved **O**xygen sensor) – includes internal RS-232 interface
- 37-IMP-ODO (**I**nductive **M**odem, internal battery and memory, integral **P**ump, **O**ptical **D**issolved **O**xygen sensor) – includes internal RS-232 interface
- 37-SM (**S**erial interface, internal battery and **M**emory)
- 37-SMP (**S**erial interface, internal battery and **M**emory, integral **P**ump)
- 37-SMP-IDO (**S**erial interface, internal battery and **M**emory, integral **P**ump, **I**ntegrated **D**issolved **O**xygen sensor)
- 37-SMP-ODO (**S**erial interface, internal battery and **M**emory, integral **P**ump, **O**ptical **D**issolved **O**xygen sensor)
- 37-SI (**S**erial **I**nterface, memory, no internal battery) *
- 37-SIP (**S**erial **I**nterface, integral **P**ump, memory, no internal battery) *
- 37-SIP-IDO (**S**erial **I**nterface, integral **P**ump, **I**ntegrated **D**issolved **O**xygen sensor, memory, no internal battery)
- 37-SIP-ODO (**S**erial **I**nterface, integral **P**ump, **O**ptical **D**issolved **O**xygen sensor, memory, no internal battery)

The serial interface versions are available with RS-232 or RS-485 interface. Some serial interface versions are also available with an SDI-12 interface.
* Note: Version 3.0 and later of the 37-SI and 37-SIP include memory; earlier versions did not include memory.

Note:
IDO MicroCATs are integrated with SBE 43F DO sensors (Clark polarographic membrane type).
ODO MicroCATs are integrated with SBE 63 Optical DO sensors.

PCB – Printed Circuit Board.

SBE Data Processing - Sea-Bird's Windows data processing software, which calculates and plots temperature, conductivity, oxygen, and optional pressure, and derives variables such as salinity and sound velocity.

Scan – One data sample containing temperature, conductivity, optional pressure, oxygen, and date and time, as well as optional derived variables (salinity).

Note:
All Sea-Bird software listed was designed to work with a computer running Windows XP service pack 2 or later, Windows Vista, or Windows 7.

Seasoft V2 – Sea-Bird's Windows software package, which includes software for communication, real-time data acquisition, and data analysis and display. Seasoft V2 includes *SeatermV2* and *SBE Data Processing*.

SeatermV2 – Windows terminal program *launcher*, which launches the appropriate terminal program for the selected instrument (Seaterm232 for this MicroCAT).

Seaterm232 – Windows terminal program used with Sea-Bird instruments that communicate via an RS-232 interface, and that were developed or redesigned in 2006 and later. The common feature of these instruments is the ability to output data in XML.

Super O-Lube – Silicone lubricant used to lubricate O-rings and O-ring mating surfaces. Super O-Lube can be ordered from Sea-Bird, but should also be available locally from distributors. Super O-Lube is manufactured by Parker Hannifin (www.parker.com/ead/cm2.asp?cmid=3956).

TCXO – Temperature Compensated Crystal Oscillator.

Triton X-100 – Reagent grade non-ionic surfactant (detergent), used for cleaning the conductivity cell. Triton can be ordered from Sea-Bird, but should also be available locally from chemical supply or laboratory products companies. Triton is manufactured by Avantor Performance Materials (http://avantormaterials.com/commerce/product.aspx?id=2147509608).

Appendix I: Functional Description

Sensors

The MicroCAT embodies the same sensor elements (3-electrode, 2-terminal, borosilicate glass cell, and pressure-protected thermistor) previously employed in our modular SBE 3 and SBE 4 sensors and in the Seacat and Seacat *plus* family.

> **Note:**
> Pressure ranges are expressed in meters of deployment depth capability.

The MicroCAT's optional strain-gauge pressure sensor is available in the following pressure ranges: 20, 100, 350, 600, 1000, 2000, 3500, and 7000 meters. Compensation of the temperature influence on pressure offset and scale is performed by the MicroCAT's CPU.

The Integrated Dissolved Oxygen sensor is a frequency-output version of our field-proven SBE 43 Dissolved Oxygen sensor, with the same performance specifications.

Sensor Interface

Temperature is acquired by applying an AC excitation to a hermetically sealed VISHAY reference resistor and an ultra-stable aged thermistor with a drift rate of less than 0.002°C per year. A 24-bit A/D converter digitizes the outputs of the reference resistor and thermistor (and optional pressure sensor). AC excitation and ratiometric comparison using a common processing channel avoids errors caused by parasitic thermocouples, offset voltages, leakage currents, and reference errors.

Conductivity is acquired using an ultra-precision Wien Bridge oscillator to generate a frequency output in response to changes in conductivity.

Real-Time Clock

To minimize power and improve clock accuracy, a temperature-compensated crystal oscillator (TCXO) is used as the real-time-clock frequency source. The TCXO is accurate to ± 1 minute per year (0 ºC to 40 ºC).

Memory

The MicroCAT has a 8-Mbyte non-volatile FLASH memory for data storage. FLASH memory is non-volatile, and data in the memory is not lost as a result of removed of external power. Because FLASH is written to a *page* (256 bytes) at a time, data is first accumulated in a 256-byte RAM buffer. When the buffer is full, its contents are transferred to FLASH memory. The buffer is volatile, and thus depends on external power. Therefore, any data that is in the buffer when external power is removed will be corrupted.

Conductivity and temperature are stored in 6 bytes/sample, oxygen in 3 bytes/sample, time in 4 bytes/sample, and optional pressure in 5 bytes/sample. Thus, the 256-byte buffer can hold 19 samples of T, C, DO, and time, or 14 samples, of T, C, P, DO, and time. This is the maximum amount of data that will be corrupted each time external power is removed.

Example 1: You stop logging, do not upload data from memory, and remove external power when there are 256,000 bytes in FLASH memory and 100 bytes in the buffer. When you apply power and resume logging, the MicroCAT fills the remaining 156 bytes in the buffer with new data, writes the entire buffer to the FLASH memory, and continues logging and writing data to the buffer. The 100 bytes that were in the buffer when power was removed is corrupted; the data before it (from the first deployment) and the data after it (from the second deployment) are unaffected.

Example 2: You stop logging, upload data from memory, and remove external power when there are 256,000 bytes in FLASH memory and 100 bytes in the buffer. The MicroCAT correctly uploads the data in the FLASH memory as well as the data in the buffer.

Appendix II: Command Summary

CATEGORY	COMMAND	DESCRIPTION
Status	**GetCD**	Get and display configuration data.
	GetSD	Get and display status data.
	GetCC	Get and display calibration coefficients.
	GetEC	Get and display event counter data.
	ResetEC	Reset event counter.
	GetHD	Get and display hardware data.
	DS	Get and display status and configuration data.
	DC	Get and display calibration coefficients.
General Setup	**DateTime= mmddyyyyhhmmss**	Set real-time clock month, day, year, hour, minute, second.
	BaudRate=x	**x**= baud rate (600, 1200, 2400, 4800, 9600, 19200, 38400, 57600, or 115200). Default 9600.
	RS232ForceOn=x	**x=Y**: RS-232 transceiver always enables Tx. **x=N**: RS-232 transceiver enables Tx only when Rx is valid. ***Default***.
	OutputExecutedTag= x	**x=Y**: Display XML Executing and Executed tags. **x=N**: Do not.
	ReferencePressure=x	**x**= reference pressure (gauge) in decibars (used for conductivity computation and for *Adaptive Pump Control* algorithm when MicroCAT does not have pressure sensor).
	QS	Enter quiescent (sleep) state. Main power turned off, but data logging and memory retention unaffected.
Pump Setup	**MinCondFreq=**	**x**= minimum conductivity frequency (Hz) to enable pump turn-on for autonomous or serial line sync mode sampling.
	AdaptivePumpControl=x	**x=Y**: Run pump before each sample using *Adaptive Pump Control*. **x=N**: Do not use *Adaptive Pump Control*; run pump for 3.5 sec before sampling.
	PumpOn	Turn pump on for testing or to remove sediment.
	PumpOff	Turn pump off, if turned on with **PumpOn**.
Memory Setup	**StoreData=x**	**x=Y**: Store data to FLASH memory when sampling. **x=N**: Do not.
	InitLogging	Initialize logging to make entire memory available for recording.
	SampleNumber=x	**x**= sample number for last sample in memory. **SampleNumber=0** equivalent to **InitLogging**.
Output Format Setup	**OutputFormat=x**	**x=0**: Output raw decimal data. **x=1**: Output converted decimal data **x=2**: Output converted decimal data in XML.
	OutputTime=x	**x=Y**: Output date and time. **x=N**: Do not.
	OutputSal=x	**x=Y**: Calculate and output salinity (psu). Only applies if **OutputFormat=1** or **2**. **x=N**: Do not.
	OutputSV=x	**x=Y**: Calculate and output sound velocity (m/sec). Only applies if **OutputFormat=1** or **2**. **x=N**: Do not.
	OutputDepth=x	**x=Y**: Calculate and output depth (meters). Only applies if **OutputFormat=1** or **2**. **x=N**: Do not.
	Latitude=x	**x** = latitude (degrees) to use in depth calculation.

Note:
Do not set
SampleInterval=
to less than
(pumping time +
sampling time + 5 sec)

CATEGORY	COMMAND	DESCRIPTION
Autonomous Sampling (Logging)	**SampleInterval=x**	**x=** interval (seconds) between samples (10 - 21600).
	AutoRun=x	**x=Y**: When power applied, automatically sample as defined by **SampleInterval=** and **SyncMode=**. **x=N**: When power applied, do not begin to automatically sample.
	Start	Start autonomous sampling.
	Stop	Stop autonomous sampling. Must send **Stop** before uploading data.
Serial Line Sync	**SyncMode=x**	**x=Y**: Enable serial line sync mode. **x=N**: Disable serial line sync mode.
Polled Sampling	**TS**	**Do not pump.** Take sample, store in buffer, output data.
	TSR	**Do not pump.** Take sample, store in buffer, output data in raw decimal format.
	TPS	Run pump, take sample, store in buffer, output data.
	TPSH	Run pump, take sample, store in buffer (do not output).
	TPSS	Run pump, take sample, store in buffer and in FLASH memory, output data.
	TSn:x	**Do not pump.** Take **x** samples and output data.
	TPSn:x	Run pump continuously while taking **x** samples and outputting data.
	SL	Output last sample stored in buffer.
	SLTP	Output last sample stored in buffer, run pump, take new sample, and store in buffer (do not output data from new sample).
Data Upload (send **Stop** before sending upload command)	**GetSamples:b,e**	Upload scan **b** to scan **e**, in format defined by **OutputFormat=**.
	DDb,e	Upload scan **b** to scan **e**, in alternate converted decimal form (**OutputFormat=1**) (regardless of setting for **OutputFormat=**).

Note:
Use Seaterm232's Upload menu to upload data that will be processed by SBE Data Processing. Manually entering a data upload command does not produce data with the required header information for processing by SBE Data Processing.

CATEGORY	COMMAND	DESCRIPTION
Coefficients (F=floating point number; S=string with no spaces) Dates shown are when calibrations were performed. Calibration coefficients are initially factory-set and should agree with Calibration Certificates shipped with MicroCATs. View all coefficients with **GetCC** or **DC**.	**TCalDate=S**	**S**=Temperature calibration date.
	TA0=F	**F**=Temperature A0.
	TA1=F	**F**=Temperature A1.
	TA2=F	**F**=Temperature A2.
	TA3=F	**F**=Temperature A3.
	CCalDate=S	**S**=Conductivity calibration date.
	CG=F	**F**=Conductivity G.
	CH=F	**F**=Conductivity H.
	CI=F	**F**=Conductivity I.
	CJ=F	**F**=Conductivity J.
	WBOTC=F	**F**=Conductivity wbotc.
	CTCor=F	**F**=Conductivity ctcor.
	CPCor=F	**F**=Conductivity cpcor.
	PCalDate=S	**S**=Pressure calibration date.
	PA0=F	**F**=Pressure A0.
	PA1=F	**F**=Pressure A1.
	PA2=F	**F**=Pressure A2.
	PTCA0=F	**F**=Pressure ptca0
	PTCA1=F	**F**=Pressure ptca1.
	PTCA2=F	**F**=Pressure ptca2.
	PTCB0=F	**F**=Pressure ptcb0.
	PTCB1=F	**F**=Pressure ptcb1.
	PTCB2=F	**F**=Pressure ptcb2.
	PTempA0=F	**F**=Pressure temperature a0.
	PTempA1=F	**F**=Pressure temperature a1.
	PTempA2=F	**F**=Pressure temperature a2.
	POffset=F	**F**=Pressure offset (decibars).
	OCalDate=S	**S**=Oxygen calibration date.
	OSN=S	**S**=Oxygen sensor serial number.
	OxTau20=F	**F**= Oxygen tau20.
	OxSoc=F	**F**= Oxygen Soc.
	OxFOffset=F	**F**= Oxygen offset.
	OxA=F	**F**= Oxygen A.
	OxB=F	**F**= Oxygen B.
	OxC=F	**F**= Oxygen C.
	OxE=F	**F**= Oxygen E.

Appendix III: AF24173 Anti-Foulant Device

AF24173 Anti-Foulant Devices supplied for user replacement are supplied in polyethylene bags displaying the following label:

AF24173 ANTI-FOULANT DEVICE

FOR USE ONLY IN SEA-BIRD ELECTRONICS' CONDUCTIVITY SENSORS TO CONTROL THE GROWTH OF AQUATIC ORGANISMS WITHIN ELECTRONIC CONDUCTIVITY SENSORS.

ACTIVE INGREDIENT:
Bis(tributyltin) oxide………..……………………….....   53.0%
OTHER INGREDIENTS: ……………………………....   47.0%
Total…………………………………………………....   100.0%

DANGER
See the complete label within the Conductivity Instrument Manual for Additional Precautionary Statements and Information on the Handling, Storage, and Disposal of this Product.

Net Contents: Two anti-foulant devices
Sea-Bird Electronics, Inc.   EPA Registration No. 74489-1
13431 NE 20th Street   EPA Establishment No. 74489-WA-1
Bellevue, WA 98005

AF24173 Anti-Foulant Device

FOR USE ONLY IN SEA-BIRD ELECTRONICS' CONDUCTIVITY SENSORS TO CONTROL THE GROWTH OF AQUATIC ORGANISMS WITHIN ELECTRONIC CONDUCTIVITY SENSORS.

ACTIVE INGREDIENT:
Bis(tributyltin) oxide…………..………………………..... 53.0%
OTHER INGREDIENTS: ……………………………….... 47.0%
Total……………………………………………………..... 100.0%

DANGER
See Precautionary Statements for additional information.

FIRST AID	
If on skin or clothing	• Take off contaminated clothing. • Rinse skin immediately with plenty of water for15-20 minutes. • Call a poison control center or doctor for treatment advice.
If swallowed	• Call poison control center or doctor immediately for treatment advice. • Have person drink several glasses of water. • Do not induce vomiting. • Do not give anything by mouth to an unconscious person.
If in eyes	• Hold eye open and rinse slowly and gently with water for 15-20 minutes. • Remove contact lenses, if present, after the first 5 minutes, then continue rinsing eye. • Call a poison control center or doctor for treatment advice.
HOT LINE NUMBER	
Note to Physician	Probable mucosal damage may contraindicate the use of gastric lavage.
Have the product container or label with you when calling a poison control center or doctor, or going for treatment. For further information call National Pesticide Telecommunications Network (NPTN) at 1-800-858-7378.	

Net Contents: Two anti-foulant devices

Sea-Bird Electronics, Inc.   EPA Registration No. 74489-1
13431 NE 20th Street   EPA Establishment No. 74489-WA-1
Bellevue, WA 98005

PRECAUTIONARY STATEMENTS

HAZARD TO HUMANS AND DOMESTIC ANIMALS

DANGER

Corrosive - Causes irreversible eye damage and skin burns. Harmful if swallowed. Harmful if absorbed through the skin or inhaled. Prolonged or frequently repeated contact may cause allergic reactions in some individuals. Wash thoroughly with soap and water after handling.

PERSONAL PROTECTIVE EQUIPMENT

USER SAFETY RECOMMENDATIONS

Users should:
- Remove clothing immediately if pesticide gets inside. Then wash thoroughly and put on clean clothing.
- Wear protective gloves (rubber or latex), goggles or other eye protection, and clothing to minimize contact.
- Follow manufacturer's instructions for cleaning and maintaining PPE. If no such instructions for washables, use detergent and hot water. Keep and wash PPE separately from other laundry.
- Wash hands with soap and water before eating, drinking, chewing gum, using tobacco or using the toilet.

ENVIRONMENTAL HAZARDS

Do not discharge effluent containing this product into lakes, streams, ponds, estuaries, oceans, or other waters unless in accordance with the requirements of a National Pollutant Discharge Elimination System (NPDES) permit and the permitting authority has been notified in writing prior to discharge. Do not discharge effluent containing this product to sewer systems without previously notifying the local sewage treatment plant authority. For guidance contact your State Water Board or Regional Office of EPA. This material is toxic to fish. Do not contaminate water when cleaning equipment or disposing of equipment washwaters.

PHYSICAL OR CHEMICAL HAZARDS
Do not use or store near heat or open flame. Avoid contact with acids and oxidizers.

DIRECTIONS FOR USE
It is a violation of Federal Law to use this product in a manner inconsistent with its labeling. For use only in Sea-Bird Electronics' conductivity sensors. Read installation instructions in the applicable Conductivity Instrument Manual.

STORAGE AND DISPOSAL

PESTICIDE STORAGE: Store in original container in a cool, dry place. Prevent exposure to heat or flame. Do not store near acids or oxidizers. Keep container tightly closed.

PESTICIDE SPILL PROCEDURE: In case of a spill, absorb spills with absorbent material. Put saturated absorbent material to a labeled container for treatment or disposal.

PESTICIDE DISPOSAL: Pesticide that cannot be used according to label instructions must be disposed of according to Federal or approved State procedures under Subtitle C of the Resource Conservation and Recovery Act.

CONTAINER HANDLING: Nonrefillable container. Do not reuse this container for any other purpose. Offer for recycling, if available.

Sea-Bird Electronics/label revised 01-28-10

Appendix IV: Replacement Parts

Part Number	Part	Application Description	Quantity in MicroCAT
801542	AF24173 Anti-Foulant Device	Bis(tributyltin) oxide device inserted into anti-foulant device cup	1 (set of 2)
30411	Triton X-100	Octyl Phenol Ethoxylate – Reagent grade non-ionic cleaning solution for conductivity cell (supplied in 100% strength; dilute as directed)	1
801385	4-pin RMG-4FS to 9-pin DB-9S I/O cable with power leads, 2.4 m (8 ft)	From MicroCAT to computer	1
17043	Locking sleeve (for RMG)	Locks cable/plug in place	1
17046.1	4-pin RMG-4FS dummy plug with locking sleeve	For when cable not used	1
801206	4-pin MCIL-4FS (wet-pluggable connector) to 9-pin DB-9S I/O cable with power leads, 2.4 m (8 ft) long	From MicroCAT to computer	1
171192	Locking sleeve (wet-pluggable connector)	Locks cable/plug in place	1
171398.1	4-pin MCDC-4-F dummy plug with locking sleeve, wet-pluggable connector	For when cable not used	1
60060	Spare hardware / O-ring kit for 37-SIP-IDO	Assorted hardware and O-rings: • 30900 Bolt, $1/4$-20 x 2" hex head, titanium (secures mounting clamp) • 30633 Washer, $1/4$" split ring lock, titanium (for 30900) • 30634 Washer $1/4$" flat, titanium (for 30900) • 31019 O-ring Parker 2-008 N674-70 (for 30900 – retains mounting clamp hardware) • 31066 Cap screw, 8-32 x ¾ socket head, titanium (secures guide to connector end cap) • 31873 Cap Screw, 6-32 x 1/2", socket head, titanium (secures clamp to sensor end cap) • 30867 Washer, #6 split ring lock, titanium (for 31873) • 31089 Screw, 10-32 x ½" FH Phillips, titanium (secures cell guard to end cap) • 31118 Screw, 10-32 x 3/8" FH Phillips, titanium (secures cell guard to sensor end cap) • 31516 Hex Key, 9/64" long arm, DoALL AHT58010 (tool for guide) • 31749 Hex Key, 7/64" long arm, DoALL BDH12106 (tool for clamp) • 311281 Removable shipping sticker (covers cell intake and exhaust for storage) • Air bleed valve wire kit (for clearing bleed valve)	

Appendix V: Manual Revision History

Manual Version	Date	Description
001	03/11	• Initial release.
002	04/11	• Add information about protective plugs in plumbing intake and exhaust. • Add reference to Application Note 2D for conductivity cell cleaning. • Add spare parts. • Firmware 1.0a: update firmware loader in GetHD response. • Correct typos.
003	08/12	• Add Declaration of Conformity. • Add cable and wiring diagrams. • Remove factory-set commands: **SetPressureInstalled=**, **SetMfgDate=**, **SetPCBAssembly=**, **SetPCBSerialNum=**. • Glossary - Add information on ODO MicroCATs. • Triton – update company name (Avantor Performance Materials) and link. • Add more information on orientation for near-horizontal deployment. • Update configuration dialog box in SBE Data Processing. • Add more information on selecting output variables for data processing of uploaded data. • Add Memory information to Appendix I. • Fix typos.
004	09/13	• Update plastic housing depth rating to 350 meters. • Clarify benefits of pumped system. • Update SeatermV2 screen capture, and Seaterm232 Serial Port Config dialog box and Upload dialog box. • Update software compatibility information. • Add information about limitations with 115200 baud rate. • Clarify that accuracy specifications are ±. • Update contents of spare hardware & o-ring kit. • Add information on new protective label to cover intake and exhaust, in place of plugs that were used previously. • Update information on cleaning air bleed valve. • Glossary - Add information on SDI-12 MicroCATs. • Add information on editing raw .hex files. • Update Declaration of Conformity. • Add information on O-ring maintenance. • Fix typos.
005	03/14	• Update temperature range and accuracy specifications. • Add caution on using spray can lubricants on MCBH connectors. • Remove *standard* and *optional* language.

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